



GROUP 03 – CHASSIS SPRINGS

FRONT SPRINGS

- FIG. 03-1 R-100, R-110, R-120 SERIES
- FIG. 03-2 R-130 SERIES
- FIG. 03-4 R-140-4x4 SERIES
- FIG. 03-3 R-150, R-160, RC-160 SERIES
- FIG. 03-4 R-160-4x4 SERIES

REAR SPRINGS

R-100 SERIES

- FIG. 03-5

R-110 SERIES

- FIG. 03-5 WITH STANDARD SPRINGS, CHASSIS NO. 31544 TO 47866
- FIG. 03-6 WITHOUT AUXILIARY SPRINGS AND WITH STANDARD SPRINGS, CHASSIS NO. 501 TO 31543 AND 47867 UP; WITH HEAVY-DUTY SPRINGS, CODE 0307
- FIG. 03-7 WITH AUXILIARY SPRINGS CODE 0301 WITH STANDARD SPRINGS, CHASSIS NO. 501 TO 31543 AND 47867 UP; WITH HEAVY-DUTY SPRINGS, CODE 0307

R-120 SERIES

- FIG. 03-6 WITHOUT AUXILIARY SPRINGS
- FIG. 03-7 WITH AUXILIARY SPRINGS, CODE 0301

R-130 SERIES

- FIG. 03-8 WITHOUT AUXILIARY SPRINGS
- FIG. 03-9 AUXILIARY SPRINGS, CODE 0301

R-140-4x4 SERIES

- FIG. 03-13

R-150 SERIES

- FIG. 03-10 STANDARD AND HEAVY DUTY (CODE 0307)
- FIG. 03-11 AUXILIARY SPRINGS, CODE 0301
- FIG. 03-12 PROGRESSIVE (CODE 0304) R-153

R-160 SERIES

- FIG. 03-13 STANDARD AND HEAVY DUTY, CODE 0307
(R-160, R-164, R-165)
- FIG. 03-14 STANDARD (R-163)
- FIG. 03-12 PROGRESSIVE, CODE 0304 (R-163)

RC-160 SERIES

- FIG. 03-13

FRONT SHOCK ABSORBERS

R-100, R-110, R-120 SERIES

- FIG. 03-1

R-130 SERIES

- FIG. 03-15

R-140-4x4, R-150, R-160, R-160-4x4, RC-160 SERIES

- FIG. 03-16 SHOCK ABSORBERS (CODE 0302)
- FIG. 03-17 MOUNTING (CODE 0302)

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REAR SHOCK ABSORBERS

R-100 SERIES

FIG. 03-5

R-110 SERIES

FIG. 03-5 WITH STANDARD SPRINGS, CHASSIS NO. 31544 TO 47866
FIG. 03-6 WITH STANDARD SPRINGS, CHASSIS NO. 501 TO 31543 AND
CHASSIS NO. 47867 UP; WITH HEAVY-DUTY SPRINGS, CODE 0307

R-120 SERIES

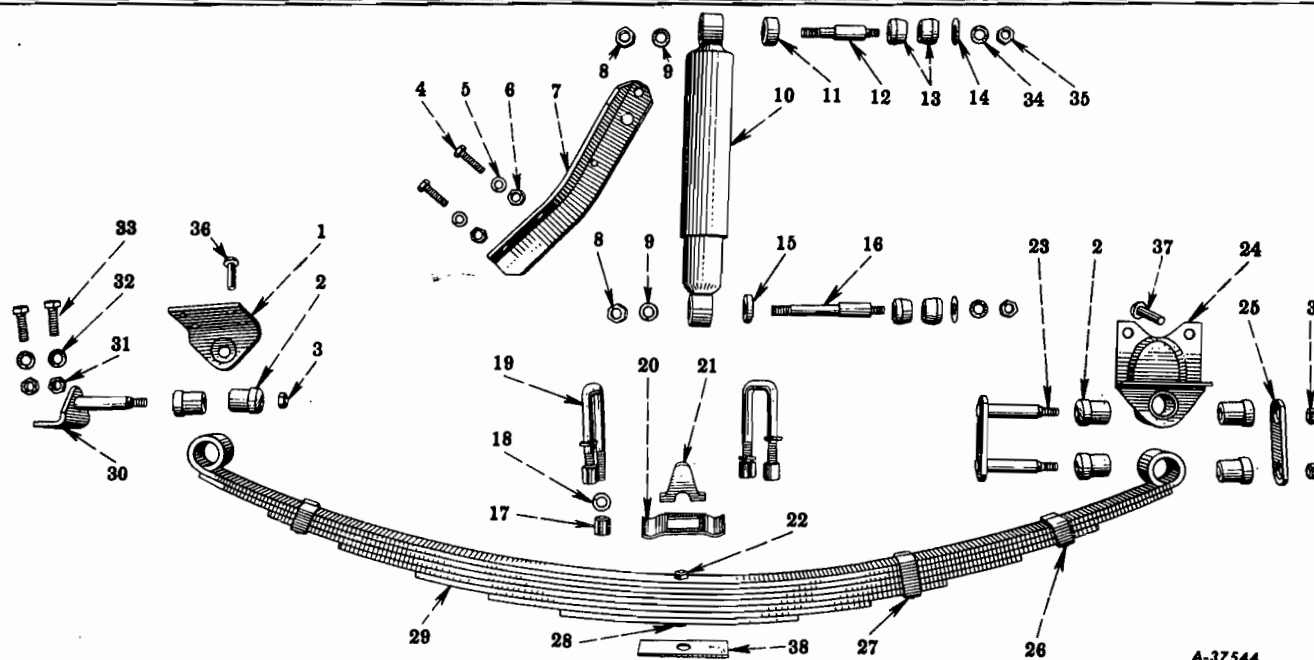
FIG. 03-6
FIG. 03-18 CODE 0303

R-140-4x4, R-150, R-160, R-160-4x4, RC-160

FIG. 03-19 SHOCK ABSORBER, CODE 0303
FIG. 03-20 MOUNTING, CODE 0303

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FIG. 03-1 - FRONT SPRINGS AND SHOCK ABSORBERS
(R-100, R-110, R-120 Series)

KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		SERIES			
		R-100	R-110	R-120	
1	BRACKET	2	2	2	72 177 R1
* 2	BUSHING	12	12	12	72 686 R1
3	NUT	6	6	6	69 459 R1
4	BOLT, HEX-ND., 3/8NF x 1-1/4"	4	4	4	94 494 R1
5	WASHER, LK., 3/8", MED.	4	4	4	103 321
6	NUT, HEX., 3/8NF	4	4	4	103 026
7	BRACKET				
	LT.	1	1	1	72 707 R2
	RT.	1	1	1	72 708 R2
8	NUT, HEX., 1/2NF	4	4	4	103 028
9	WASHER, LK., 1/2", MED.	4	4	4	103 323
✓ 10	ABSORBER, ASM.	2	2	2	99 861 R93
11	SPACER	2	2	2	72 684 R1
12	STUD	2	2	2	72 680 R1
13	BUSHING	8	8	8	72 696 R1
14	WASHER	4	4	4	72 697 R1
15	SPACER	2	2	2	72 695 R1
16	STUD	2	2	2	72 682 R1
17	NUT	8	8	8	2 094 YA
* 18	KIT, SPG. PIN REPAIR	1	1	1	124 599 R91

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KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		SERIES			
		R-100	R-110	R-120	

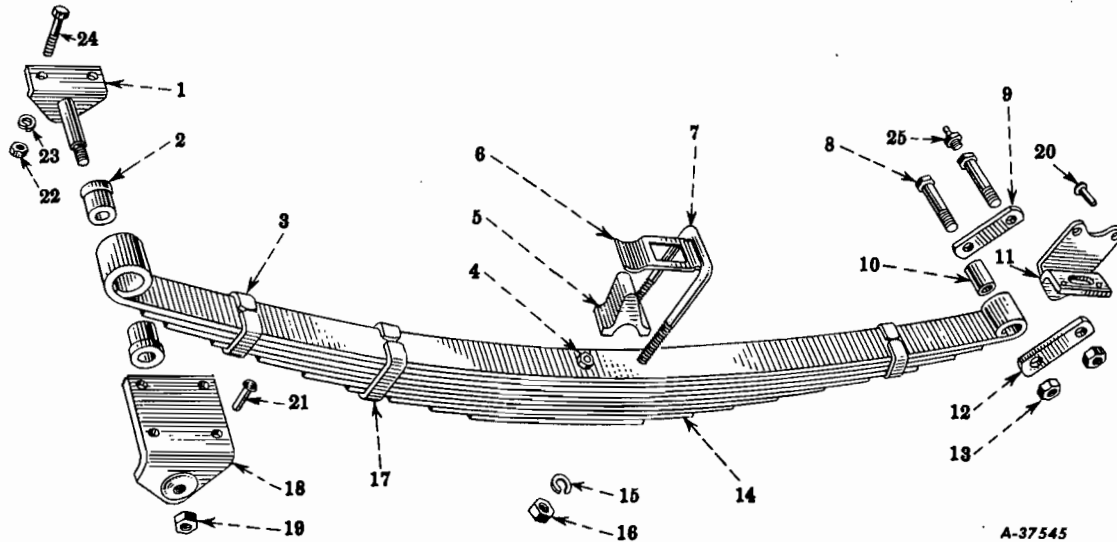
FIG. 03-1 — FRONT SPRINGS AND SHOCK ABSORBERS - Continued

18	WASHER, LK., 7/16", HV.	8	8	8	123 153
19	BOLT-U, w/NUTS AND WASHERS, ASM.	4	4	4	53 367 R21
20	SEAT	2	2	2	95 368 H
21	BUMPER	2	2	2	95 132 HA
22	NUT, HEX., 5/16NF	2	2	2	53 031 R1
* 23	SHACKLE, ASM. (NOT SERVICED SEPARATELY)				
24	BRACKET, ASM.	2	2	2	141 770 R11
* 25	SHACKLE (NOT SERVICED SEPARATELY)				
26	CLIP, THIRD LEAF				
	STD. AND HV. DUTY, CODE 0305	4	4		95 309 H
	STD.			4	95 309 H
	HV. DUTY, CODE 0305			4	115 398 H
	RIVET, RD-HD., 5/16 x 3/4"	4	4	4	12 038 R1
27	CLIP				
	FIFTH LEAF, STD. SPRG.	2	2		100 323 R1
	SIXTH LEAF, HV. DUTY, CODE 0305		2		104 960 H
	SIXTH LEAF, STD. SPRG.			2	104 960 H
	SIXTH LEAF, HV. DUTY, CODE 0305			2	73 475 R1
	RIVET, RD-HD., 5/16 x 3/4"	2	2	2	12 038 R1
28	BOLT				
	STD. AND HV. DUTY, CODE 0305	2	2		58 686 R1
	STD.			2	58 686 R1
	HV. DUTY, CODE 0305			2	58 687 R1
29	SPRING, ASM.				
	STD. (7 LEAVES) RT., LHD; LT., RHD	1	1		85 046 R91
	LEAF No. 1	1	1		85 047 R1
	LEAF No. 2	1	1		85 048 R1
	LEAF No. 3, w/CLIPS, ASM.	1	1		85 049 R91
	STD. (7 LEAVES) LT., LHD; RT., RHD	1	1		94 671 R91
	LEAF No. 1	1	1		94 672 R1
	LEAF No. 2	1	1		94 673 R1
	LEAF No. 3, w/CLIPS, ASM.	1	1		94 674 R91
	STD. (9 LEAVES)			2	80 134 R91
	LEAF No. 1			2	80 135 R1
	LEAF No. 2			2	80 136 R1
	LEAF No. 3, w/CLIPS, ASM.			2	80 137 R91
	HV. DUTY, CODE 0305 (9 LEAVES)		2		80 134 R91
	LEAF No. 1		2		80 135 R1
	LEAF No. 2		2		80 136 R1
	LEAF No. 3, w/CLIPS, ASM.		2		80 137 R91
	HV. DUTY, CODE 0305 (9 LEAVES)			2	80 144 R91
	LEAF No. 1			2	80 145 R1
	LEAF No. 2			2	80 146 R1
	LEAF No. 3, w/CLIPS, ASM.			2	80 147 R91
30	BRACKET, ASM.	2	2	2	72 698 R11
31	NUT, HEX., 3/8NF	4	4	4	103 026
32	WASHER, LK., 3/8", MED.	4	4	4	103 321
33	BOLT, HEX-HD., 3/8NF x 1-1/4"	4	4	4	182 724
34	WASHER, LK., 7/16", MED.	4	4	4	103 322
35	NUT, HEX., 7/16NF	4	4	4	103 027
36	RIVET, RD-HD., 3/8 x 1-1/8"	4	4	4	12 055 R1
37	RIVET, RD-HD., 3/8 x 1"	8	8	8	12 048 R1
38	WEDGE, NOT USED W/HI-ARC SPRGS.	2			91 485 HA
* 39	KIT, SPG. PIN REPAIR	1	1	1	124 599 R91

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FIG. 03-2 - FRONT SPRINGS
(R-130 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SPRINGS:		
		STD.	HV. DUTY CODE 0305	
1	BRACKET, ASM.	2	2	72 698 R11
(*) 2	BUSHING	4	4	72 686 R1
3	CLIP			
	THIRD LEAF	4		115 398 H
	FOURTH LEAF		4	73 429 R1
	RIVET, RD-HD., 5/16 x 3/4"	4	4	12 038 R1
4	BOLT			
	STD.	2		58 686 R1
	HV. DUTY, CODE 0305		2	58 687 R1
	NUT, HEX., 5/16NF	2	2	53 031 R1
5	BUMPER	2	2	95 132 HA
6	SEAT	2	2	95 368 H
7	BOLT-U, w/NUTS AND WASHERS, ASM.	4	4	53 367 R21
(*) 8	PIN	4	4	76 257 R1
(*) 9	SHACKLE (NOT SERVICED SEPARATELY)			
(*) 10	BUSHING	2	2	78 674 R1
11	BRACKET, ASM.	2	2	141 203 R91
(*) 12	SHACKLE (NOT SERVICED SEPARATELY)			
13	NUT	4	4	69 462 R1
14	SPRING, ASM.			
	STD. (8 LEAVES)	2		76 352 R91
	LEAF NO. 1	2		76 353 R91
	LEAF NO. 2	2		73 467 R1
	LEAF NO. 3, w/CLIPS, ASM.	2		73 468 R91
	HV. DUTY, CODE 0305 (10 LEAVES)		2	73 490 R91
	LEAF NO. 1		2	73 491 R1
	LEAF NO. 2		2	73 492 R1
	LEAF NO. 3, w/CLIPS, ASM.		2	73 493 R1

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FIG. 03-2 — FRONT SPRINGS - Continued

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GROUP 03 - CHASSIS SPRINGS

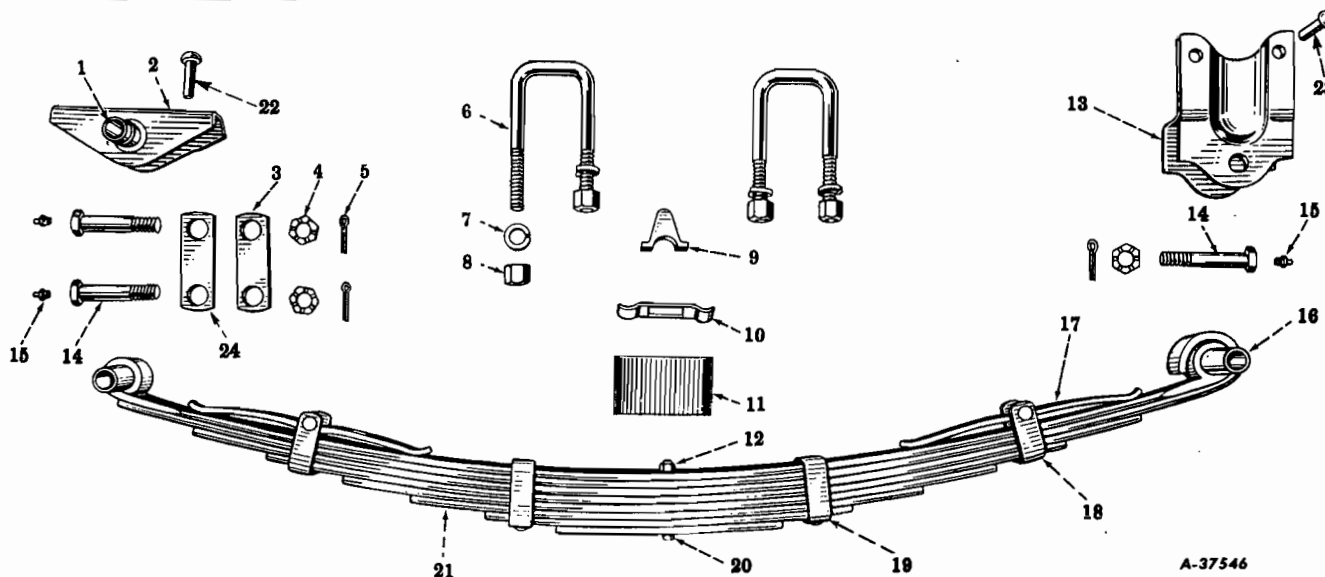


FIG. 03-3 - FRONT SPRINGS
(R-150, R-160, RC-160 Series)

KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		SERIES			
		R-150	R-160	RC-160	
* 1	BUSHING	4	4	4	63 942 H
2	BRACKET, ASM.	2	2	2	73 861 R11
* 3	SHACKLE				
	R-150 SERIES (NOT SERVICED SEPARATELY)				
	R-160, RC-160 SERIES		2	2	63 201 H
4	NUT	6	6	6	131 101 H
5	PIN, COTTER, 1/8 x 1-1/4"	6	6	6	103 386
6	BOLT-U, w/NUT AND WASHERS, ASM.				
	STD. SPG.				
	w/O SHK/ABS.	4	4		132 561 R11
	w/SHK/ABS., CODE 0302	2	2		132 561 R11
	w/SHK/ABS., CODE 0302	2	2		53 401 R21
	HV. DUTY SPG., CODE 0305	4	4		53 401 R21
	STD. AND HV. DUTY, CODE 0305			4	53 401 R21
7	WASHER, LK., 5/8", HV.	8	8	8	131 165
8	NUT	8	8	8	120 748 H
9	BUMPER	2	2	2	95 131 HA
10	SEAT				
	R-150 SERIES	2			95 123 H
	R-160, RC-160 SERIES		2	2	72 940 R1
11	SPACER	2			82 709 R1
12	NUT, HEX., 3/8NF	2	2	2	53 032 R1
13	BRACKET, ASM.				
	R-150 SERIES	2			82 537 R11
	R-160, RC-160 SERIES		2	2	73 862 R11

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KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		SERIES			
		R-150	R-160	RC-160	

FIG. 03-3 – FRONT SPRINGS - Continued

① 14	PIN				
	FRT. BRKT. AND SHACKLE UPR.	4			63 199 HA
	SHACKLE LWR.	2			72 936 RI
	FRT. BRKT. AND SHACKLE		6	6	72 936 RI
15	LUBRICATOR, 1/8", STGHT.	6	6	6	109 461
① 16	BUSHING				
	R-150 SERIES	4			95 137 H
	R-160, RC-160 SERIES		4	4	10 513 V
17	PLATE (SEE NOTE "A")				
	R-150 SERIES	4			51 047 V
	R-160, RC-160 SERIES		4	4	51 046 V
18	CLIP				
	FOURTH LEAF, w/PIN, ASM. (STD.) (SEE NOTE "A")	4			62 914 VX
	FIFTH LEAF, w/PIN, ASM. (HV. DUTY, CODE 0305) (SEE NOTE "A")	4			64 321 HX
	THIRD LEAF (STD.) (SEE NOTE "B")	4			44 390 H
	FOURTH LEAF (HV. DUTY, CODE 0305) (SEE NOTE "B")	4			148 606 RI
	PIN (SEE NOTE "A")	4			25 427 H
	RIVET, RD-HD., 5/16 x 3/4" (SEE NOTE "B")	4			104 097
18	CLIP				
	FOURTH LEAF, w/PIN, ASM. (STD.) (SEE NOTE "A")		4		75 638 R9I
	FIFTH LEAF, w/PIN, ASM. (HV. DUTY, CODE 0305) (SEE NOTE "A")		4		74 486 R9I
	THIRD LEAF (SEE NOTE "B")		4		109 474 H
	FIFTH LEAF, w/PIN, ASM. (SEE NOTE "A")			4	74 486 R9I
	THIRD LEAF (STD.) (SEE NOTE "B")			4	109 474 H
	FOURTH LEAF (HV. DUTY, CODE 0305) (SEE NOTE "B")			4	100 166 H
	PIN (SEE NOTE "A")		4	4	25 428 H
	RIVET, RD-HD., 3/8 x 13/16" (SEE NOTE "B")		4	4	103 488
19	CLIP				
	SEVENTH LEAF (STD.) (SEE NOTE "A")	4			79 144 RI
	EIGHTH LEAF (HV. DUTY, CODE 0305) (SEE NOTE "A")	4			99 146 H
	SIXTH LEAF (STD.) (SEE NOTE "B")	4			95 133 H
	SEVENTH LEAF (HV. DUTY, CODE 0305) (SEE NOTE "B")	4			79 144 RI
	RIVET, RD-HD., 5/16 x 3/4"	4			104 097
	NOTE "A" - R-150 SERIES w/STD. SPG. BELOW 3659				
	R-150 SERIES w/HV. DUTY SPG., CODE 0305, BELOW 3659				
	R-160 SERIES w/STD. SPG. BELOW 32679				
	R-160 SERIES w/HV. DUTY SPG. BELOW 30538				
	RC-160 SERIES w/STD. SPG. BELOW 2745				
	RC-160 SERIES w/HV. DUTY SPG. BELOW 2816				
	NOTE "B" - R-150 SERIES w/STD. SPG. 3659 AND UP				
	R-150 SERIES w/HV. DUTY SPG., CODE 0305; 3659 AND UP				
	R-160 SERIES w/STD. SPG. 32679 AND UP				
	R-160 SERIES w/HV. DUTY SPG., CODE 0305, 30538 AND UP				
	RC-160 SERIES w/STD. SPG. 2745 AND UP				
	RC-160 SERIES w/HV. DUTY SPG., CODE 0305, 2745 AND UP				

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KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		SERIES			
		R-150	R-160	RC-160	

FIG. 03-3 – FRONT SPRINGS - Continued

19	CLIP				
	SEVENTH LEAF (STD.) (SEE NOTE "A")		4		74 044 RI
	EIGHTH LEAF (HV. DUTY, CODE 0305) (SEE NOTE "A")		4		95 319 RI
	SIXTH LEAF (SEE NOTE "B")		4		112 564 H
	EIGHTH LEAF (STD.) (SEE NOTE "A")			4	95 319 RI
	EIGHTH LEAF, w/BOLT, ASM. (HV. DUTY, CODE 0305) (SEE NOTE "A")			4	52 233 R9I
	SIXTH LEAF (STD.) (SEE NOTE "B")			4	112 564 H
	SEVENTH LEAF, w/BOLT, ASM. (HV. DUTY, CODE 0305) (SEE NOTE "B")			4	62 905 VX
	BOLT, HEX-HD., 3/8NC x 3-1/4" (HV. DUTY, CODE 0305)			4	12 230 RI
	NUT, HEX., JAM, 3/8NC (HV. DUTY, CODE 0305)			4	118 645
	RIVET, RD-HD., 3/8 x 13/16"		4	4	103 488
	SPACER (HV. DUTY, CODE 0305)			4	50 634 V
20	BOLT	2	2	2	58 689 RI
21	SPRING, ASM.				
	STD. (8 LEAVES)	2			82 873 R9I
	LEAF No. 1	2			82 874 R9I
	LEAF No. 2	2			82 875 RI
	LEAF No. 3 w/CLIPS, ASM.	2			82 876 R9I
	STD. (8 LEAVES)		2		73 947 R9I
	LEAF No. 1		2		73 948 R9I
	LEAF No. 2		2		73 949 RI
	LEAF No. 3 w/CLIPS, ASM.		2		73 950 R9I
	STD. (9 LEAVES)			2	73 956 R9I
	LEAF No. 1			2	73 957 R9I
	LEAF No. 2			2	73 958 RI
	LEAF No. 3 w/CLIPS, ASM.			2	73 959 R9I
	HV. DUTY, CODE 0305 (9 LEAVES)		2		73 956 R9I
	LEAF No. 1		2		73 957 R9I
	LEAF No. 2		2		73 958 RI
	LEAF No. 3 w/CLIPS, ASM.		2		73 959 R9I
	HV. DUTY, CODE 0305 (10 LEAVES)	2			83 603 R9I
	LEAF No. 1	2			83 604 R9I
	LEAF No. 2	2			83 605 RI
	LEAF No. 3 w/CLIPS, ASM.	2			83 606 RI
	HV. DUTY, CODE 0305 (10 LEAVES)			2	73 977 R9I
	LEAF No. 1			2	73 978 R9I
	LEAF No. 2			2	73 979 RI
	LEAF No. 3 w/CLIPS, ASM.			2	73 980 RI

NOTE "A" - R-150 SERIES w/STD. SPG. BELOW 3659

NOTE "B" - R-150 SERIES w/STD. SPG. 3659 AND UP

R-150 SERIES w/HV. DUTY SPG., CODE 0305,
BELOW 3659R-150 SERIES w/HV. DUTY SPG., CODE 0305, 3659
AND UP

R-160 SERIES w/STD. SPG. BELOW 32679

R-160 SERIES w/STD. SPG. 32679 AND UP

R-160 SERIES w/HV. DUTY SPG. BELOW 30538

R-160 SERIES w/HV. DUTY SPG., CODE 0305, 30538

RC-160 SERIES w/STD. SPG. BELOW 2745

AND UP

RC-160 SERIES w/HV. DUTY SPG. BELOW 2816

RC-160 SERIES w/STD. SPG. 2745 AND UP

RC-160 SERIES w/HV. DUTY SPG., CODE 0305, 2745

AND UP

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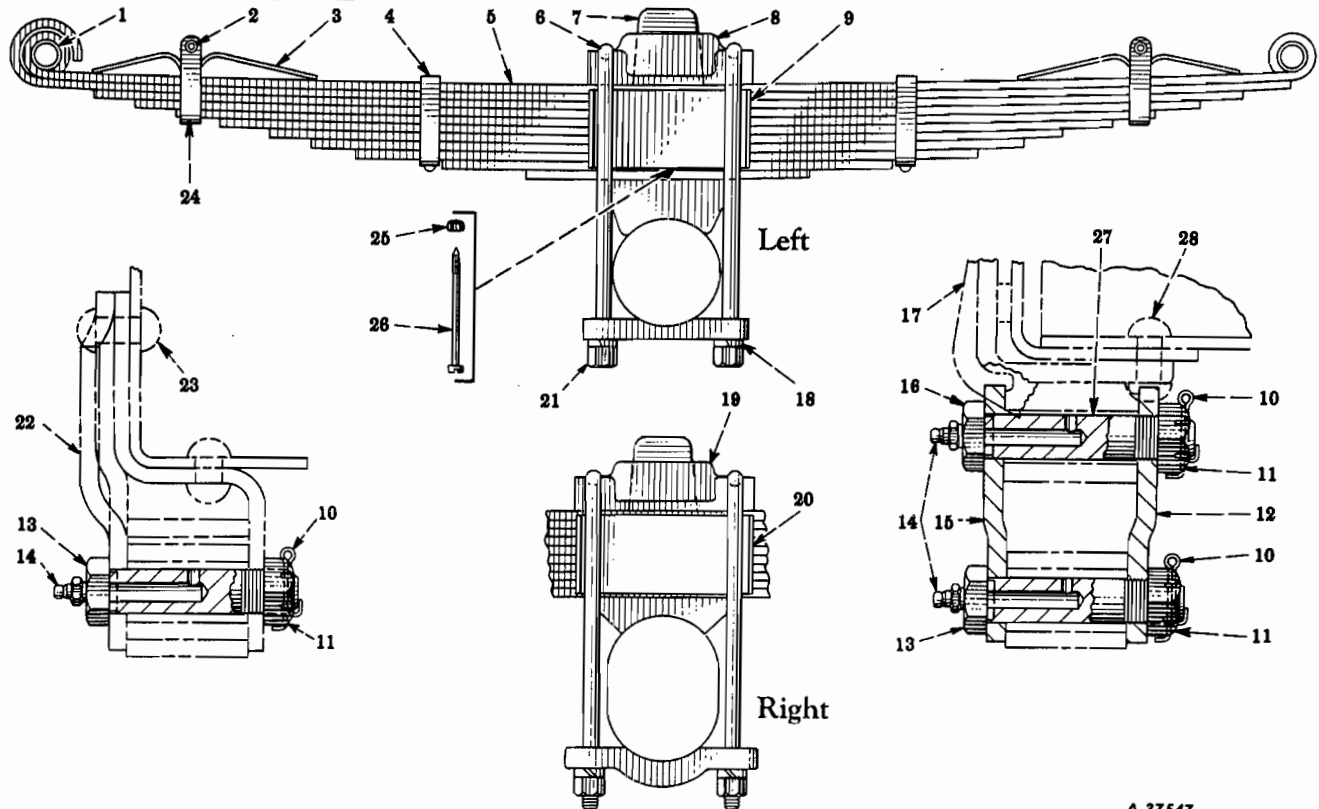


FIG. 03-4 - FRONT SPRINGS
(R-140-4x4, R-160-4x4 Series)

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KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SERIES		
		R-140	R-160	
(*) 1	BUSHING			
	R-140 SERIES	4		95 137 H
	R-160 SERIES		4	103 440 H
2	PIN			
	R-140 SERIES	4		25 427 H
	R-160 SERIES		4	25 428 H
3	PLATE			
	R-140 SERIES	4		51 047 V
	R-160 SERIES		4	51 046 V
4	CLIP, ASM.			
	NINTH LEAF	4		127 769 R9I
	ELEVENTH LEAF		4	127 770 R9I
	RIVET, RD-HD., 3/8 x 15/16"	4	4	110 952
5	SPRING, ASM.			
	11 LEAVES	2		122 869 R9I
	LEAF No. 1	2		122 859 R9I
	LEAF No. 2	2		122 860 R1
	LEAF No. 3	2		122 861 R1
	13 LEAVES		2	122 824 R9I
	LEAF No. 1		2	122 825 R9I
	LEAF No. 2		2	122 826 R1
	LEAF No. 3		2	122 827 R1

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KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SERIES		
		R-140	R-160	

FIG. 03-4 — FRONT SPRINGS - Continued

6	BOLT-U, w/NUTS AND WASHERS, ASM. w/O SHK/ABS.			
	R-140 SERIES	4		76 375 RII
	R-160 SERIES		4	73 211 RII
	w/SHK/ABS., CODE 0302			
	R-140 SERIES	2		76 375 RII
	R-140 SERIES	2		73 211 RII
	R-160 SERIES	4		76 377 RII
7	BUMPER	2	2	80 276 H
8	SEAT			
	R-140 SERIES	1		124 920 RI
	R-160 SERIES		1	95 123 H
9	SPACER			
	R-140 SERIES	1		122 842 RI
	R-160 SERIES		1	82 709 RI
10	PIN, COTTER, 1/8 x 1-1/4"	6	6	103 386
11	NUT	6	6	131 101 H
⊛ 12	SHACKLE (NOT SERVICED SEPARATELY, FOR R-140)		2	63 201 H
⊛ 13	PIN			
	R-140 SERIES	4		63 199 HA
	R-160 SERIES		4	72 936 RI
14	LUBRICATOR, 1/8", STGHT.	6	6	109 461
⊛ 15	SHACKLE (NOT SERVICED SEPARATELY, FOR R-140)		2	63 200 H
16	PIN	2	2	72 936 RI
17	BRACKET, ASM.	2	2	122 894 RII
18	WASHER, LK., 5/8", HV.	8	8	131 165
19	SEAT	1	1	122 837 RI
20	SPACER			
	R-140 SERIES	1		122 843 RI
	R-160 SERIES		1	82 709 RI
21	NUT	8	8	120 748 H
22	BRACKET, ASM.			
	R-140 SERIES	2		82 537 RII
	R-160 SERIES		2	73 862 RII
23	RIVET, RD-HD., 7/16 x 1-1/2"	8	8	12 074 RI
24	CLIP, w/PIN, ASM.			
	SIXTH LEAF	4		71 874 HX
	SEVENTH LEAF		4	111 075 HX
25	NUT, HEX., 3/8NF	2	2	53 032 RI
26	BOLT			
	R-140 SERIES	2		58 689 RI
	R-160 SERIES		2	58 690 RI

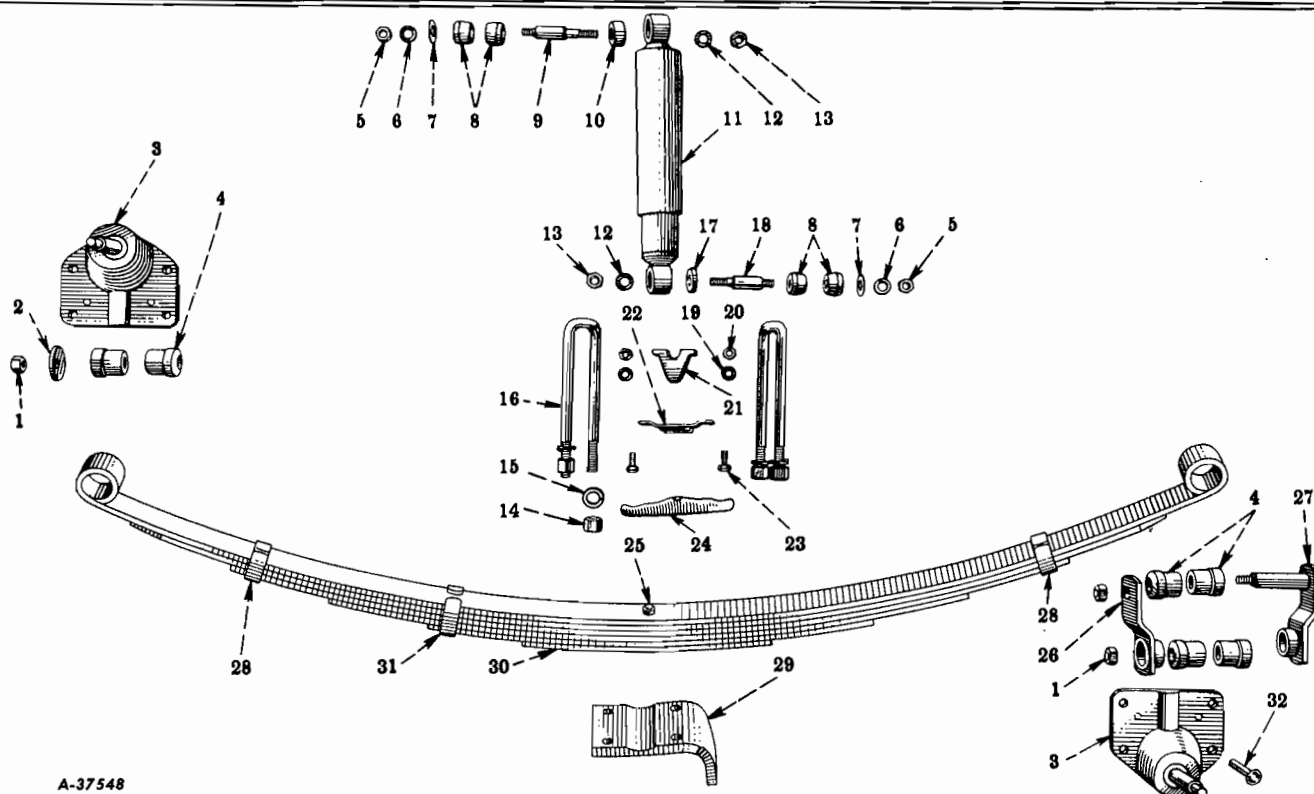
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KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SERIES		
		R-140	R-160	
FIG. 03-4 — FRONT SPRINGS - Continued				
27	BUSHING	4	4	63 942 H
28	RIVET, RD-HD., 7/16 x 1-5/8"	8	8	12 242 R1
28	KIT, SPG. PIN REPAIR	1		124 601 R91
EXPORT				
23	BOLT, HEX-HD.			
	1/2NF x 1-3/8"	4	6	82 510 HA
	1/2NF x 1-5/8"	4	2	82 513 HA
	NUT, HEX., 1/2NF	8	8	103 028
	WASHER, LK., 1/2", MED.	16	16	103 323
28	BOLT, HEX-HD.			
	7/16NF x 1-1/2"	2	2	182 755
	1/2NF x 1-5/8"	6	6	82 513 HA
	NUT, HEX.			
	7/16NF	2	2	103 027
	1/2NF	6	6	103 028
	WASHER, LK.			
	7/16", MED.	4	4	103 322
	1/2", MED.	12	12	103 323

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GROUP 03 - CHASSIS SPRINGS



A-37548

FIG. 03-5 - REAR SPRINGS
(R-100 Series) (R-110 Series - With Standard Springs, Chassis No. 31544 to 47866)

KEY	DESCRIPTION	SERIES		I H PART NUMBER
		R-100	R-110	
1	NUT	X	X	69 460 R1
2	WASHER	X	X	72 683 R1
3	BRACKET, ASM.	X	X	72 194 R21
4	BUSHING	X	X	72 687 R1
5	NUT, HEX., 7/16NF	X	X	103 027
6	WASHER, LK., 7/16", MED.	X	X	103 322
7	WASHER	X	X	72 697 R1
8	BUSHING	X	X	72 696 R1
9	STUD, UPR.	X	X	72 680 R1
10	SPACER, UPR.	X	X	72 684 R1
11	ABSORBER, ASM.	X	X	99 861 R93
12	WASHER, LK., 1/2", MED.	X	X	103 323
13	NUT, HEX., 1/2NF	X	X	103 028
14	NUT	X	X	61 290 VA
15	WASHER, LK., 1/2", HV.	X	X	103 329
16	U-BOLT, w/NUTS AND WASHERS, ASM.			
	R-100	X		132 565 R11
	R-110		X	127 980 R11
17	SPACER, LWR.	X	X	72 695 R1
32	KIT, SPG., PIN REPAIR	X	X	124 607 R91

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KEY	DESCRIPTION	SERIES		I H PART NUMBER
		R-100	R-110	
FIG. 03-5 — REAR SPRINGS - Continued				
18	STUD, LWR.			
	R-100	X		72 681 R1
	R-110		X	72 680 R1
19	WASHER, LK., 1/4", MED.	X	X	103 319
20	NUT, HEX., 1/4NF	X	X	103 024
21	BUMPER	X	X	95 132 H
22	BRACKET	X	X	96 419 H
23	BOLT, HEX-HD., 1/4NF x 5/8"	X	X	182 650
24	SEAT			
	R-100	X		72 718 R11
	R-110		X	95 123 H
25	BOLT	X	X	58 686 R1
	NUT, HEX., 5/16NF	X	X	53 031 R1
(*)26	SHACKLE, ASM.	X	X	72 679 R21
(*)27	SHACKLE, ASM.	X	X	72 716 R92
28	CLIP, THIRD LEAF	X	X	95 314 H
	RIVET, RD-HD., 5/16 x 5/8"	X	X	104 096
29	PLATE			
	R-100	X		72 723 R1
	R-110; BELOW 19199		X	127 982 R1
	R-110, 19199 AND UP		X	142 114 R1
30	SPRING, ASM. (6 LEAVES)	X	X	126 293 R91
	LEAF, No. 1	X	X	126 294 R1
	LEAF, No. 2	X	X	126 295 R1
	LEAF, No. 3, w/CLIPS, ASM.	X	X	126 296 R91
31	CLIP, FIFTH LEAF	X	X	76 246 R1
	RIVET, RD-HD., 5/16 x 5/8"	X	X	104 096
32	RIVET, RD-HD., 3/8 x 1-1/4"	X	X	12 062 R1
(*)	KIT, SPG., PIN REPAIR	X	X	124 607 R91

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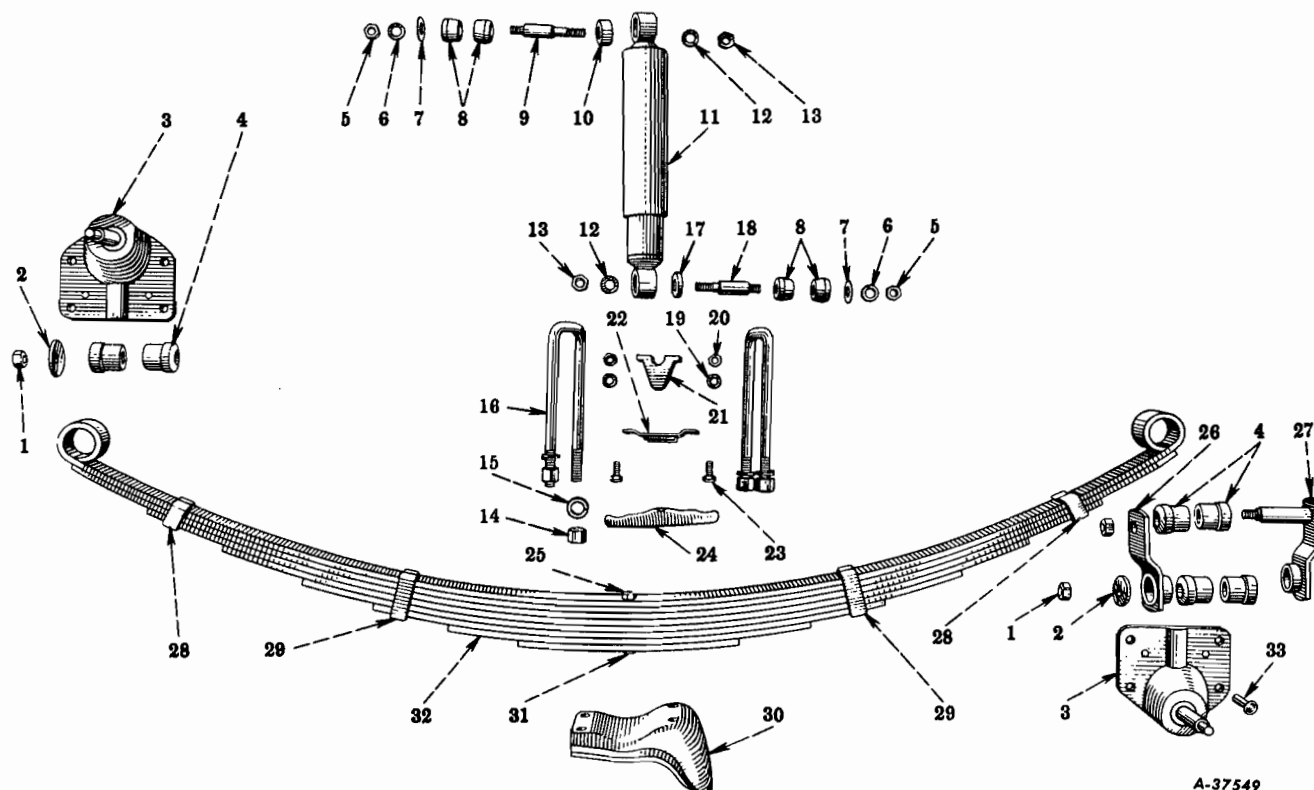


FIG. 03-6 - REAR SPRINGS AND SHOCK ABSORBERS (Without Auxiliary Springs)
 (R-110 Series - With Standard Springs; Chassis No. 501 to 31543 And Chassis No. 47867 Up)
 (R-110 Series - With Heavy-Duty Springs, Code 0307) (R-120 Series)

KEY	DESCRIPTION	SERIES		I H PART NUMBER
		R-110	R-120	
1	NUT	X	X	69 460 R1
2	WASHER	X	X	72 633 R1
3	BRACKET, ASM.	X	X	72 194 R21
4	BUSHING	X	X	72 637 R1
5	NUT, HEX., 7/16NF	X	X	103 027
6	WASHER, LK., 7/16", MED.	X	X	103 322
7	WASHER	X	X	72 697 R1
8	BUSHING	X	X	72 696 R1
9	STUD	X	X	72 630 R1
10	SPACER	X	X	72 634 R1
11	ABSORBER, ASM.	X	X	99 861 R93
12	WASHER, LK., 1/2", MED.	X	X	103 323
13	NUT, HEX., 1/2NF	X	X	103 023
14	NUT	X	X	61 290 VA
15	WASHER, LK., 1/2", HV.	X	X	103 329
16	BOLT-U, w/NUTS AND WASHERS, ASM.			
	STD. AND HV. DUTY, CODE 0307	X		132 565 R11
	STD.		X	132 565 R11
	HV. DUTY, CODE 0307		X	53 369 R21
17	KIT, SPG., PIN REPAIR	X	X	124 607 R91

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GROUP 03—CHASSIS SPRINGS



KEY	DESCRIPTION	SERIES		I H PART NUMBER
		R-110	R-120	
FIG. 03-6 — REAR SPRINGS AND SHOCK ABSORBERS (Without Auxiliary Springs) - Continued				
17	SPACER	X	X	72 695 RI
18	STUD	X	X	72 681 RI
19	WASHER, LK., 1/4", MED.	X	X	103 319
20	NUT, HEX., 1/4NF	X	X	103 024
21	BUMPER	X	X	95 132 HA
22	BRACKET			
	R-110	X	X	96 419 H
	R-120, STD.		X	96 419 H
	R-120, HV. DUTY, CODE 0307		X	72 720 R11
23	BOLT, HEX-HD., 1/4NF x 5/8"	X	X	182 650
24	SEAT, ASM.	X	X	72 718 RI
25	NUT, HEX., 5/16NF	X	X	53 031 RI
(*) 26	SHACKLE, ASM.	X	X	72 679 R21
(*) 27	SHACKLE, ASM.	X	X	72 716 R92
28	CLIP			
	THIRD LEAF (STD.)	X		115 398 H
	FOURTH LEAF (HV. DUTY, CODE 0307)	X		73 429 RI
	FOURTH LEAF (STD. AND HV. DUTY, CODE 0307)		X	73 404 RI
	RIVET, RD-HD., 5/16 x 13/16"	X	X	103 487
29	CLIP			
	SIXTH LEAF (STD.)	X		73 475 RI
	EIGHTH LEAF (HV. DUTY, CODE 0307)	X		111 081 H
	SEVENTH LEAF (STD.)		X	73 405 RI
	EIGHTH LEAF (HV. DUTY, CODE 0307)		X	104 350 H
	RIVET, RD-HD., 5/16 x 13/16"	X	X	103 487
30	PLATE	X	X	72 723 RI
31	BOLT, SPG. CENTER			
	R-110	X		58 686 RI
	R-120, STD.		X	58 687 RI
	R-120, HV. DUTY, CODE 0307		X	58 687 RI
32	SPRING, ASM.			
	STD. (8 LEAVES)	X		73 439 R91
	LEAF No. 1	X		73 440 RI
	LEAF No. 2	X		73 441 RI
	LEAF No. 3, w/CLIPS, ASM.	X		73 442 R91
	STD. (10 LEAVES)		X	73 393 R91
	LEAF No. 1		X	73 394 RI
	LEAF No. 2		X	73 395 RI
	LEAF No. 3		X	73 396 RI
	HV. DUTY, CODE 0307 (11 LEAVES)	X		73 417 R91
	LEAF No. 1	X		73 418 RI
	LEAF No. 2	X		73 419 RI
	LEAF No. 3	X		73 420 RI
	HV. DUTY, CODE 0307 (12 LEAVES)		X	73 476 R91
	LEAF No. 1		X	73 477 RI
	LEAF No. 2		X	73 478 RI
	LEAF No. 3		X	73 479 RI
(*)	KIT, SPG., PIN REPAIR	X	X	124 607 R91

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GROUP 03 – CHASSIS SPRINGS

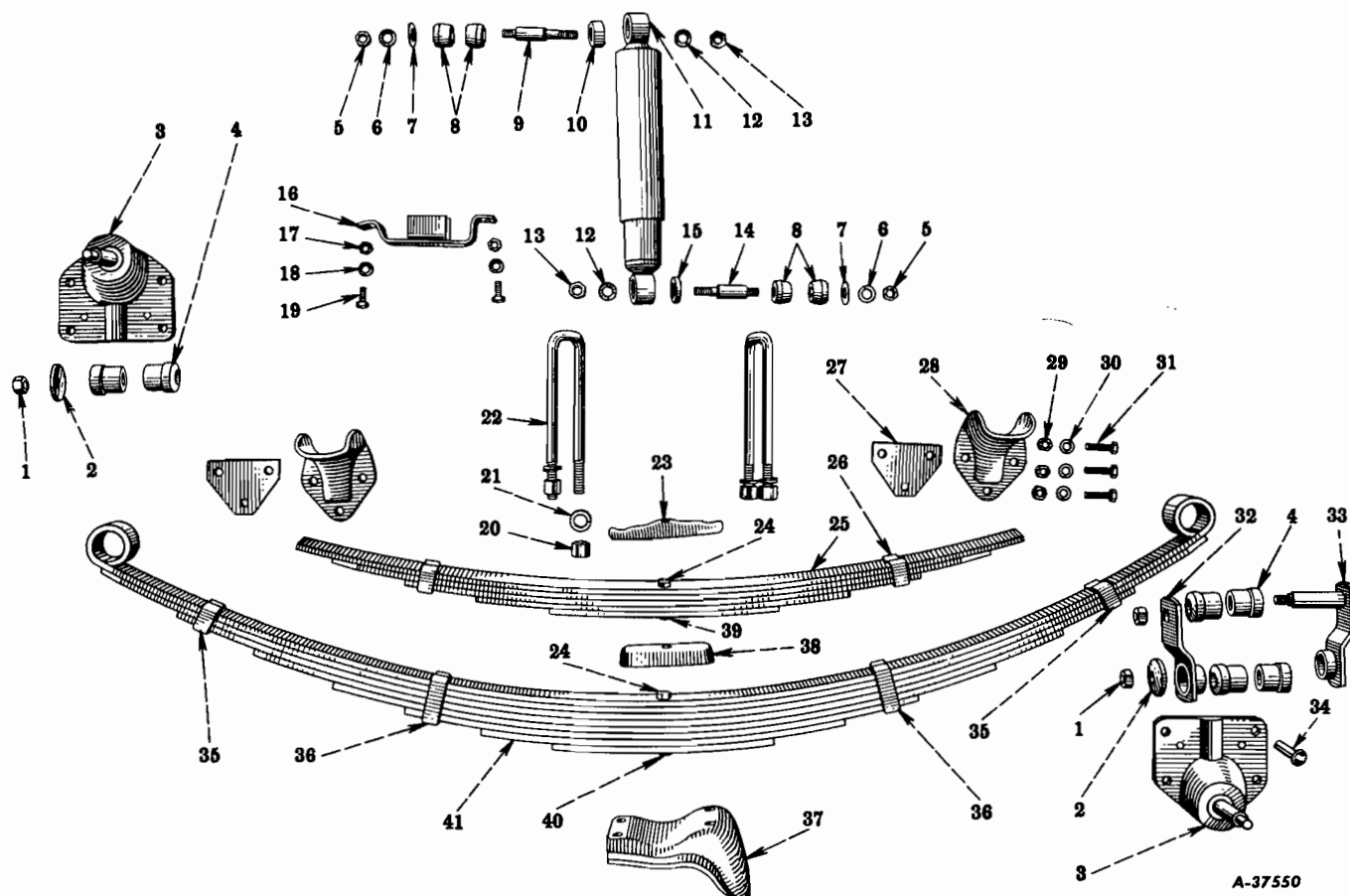


FIG. 03-7 — REAR SPRINGS AND SHOCK ABSORBERS (With Auxiliary Springs, Code 0301)
(R-110 Series - With Standard Springs; Chassis No. 501 To 31543 And Chassis No. 47867 Up)
(R-110 Series - With Heavy-Duty Springs, Code 0307) (R-120 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SERIES		
		R-110	R-120	
1	NUT	6	6	69 460 R1
2	WASHER	4	4	72 683 R1
3	BRACKET, ASM.	4	4	72 194 R21
(*) 4	BUSHING	12	12	72 687 R1
5	NUT, HEX., 7/16 NF	4	4	103 027
6	WASHER, LK., 7/16", MED.	4	4	103 322
7	WASHER	4	4	72 697 R1
8	BUSHING	8	8	72 696 R1
9	STUD	2	2	72 680 R1
10	SPACER	2	2	72 684 R1
11	ABSORBER, ASM.	2	2	99 861 R93
12	WASHER, LK., 1/2", MED.	4	2	103 323
13	NUT, HEX., 1/2NF	4	2	103 028
14	STUD	2	2	72 681 R1
15	SPACER	2	2	72 695 R1
16	BRACKET (SEE GROUP 01)			
17	NUT (SEE GROUP 01)			
(*)	KIT, SPG., PIN REPAIR	1	1	124 607 R91

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KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SERIES		
		R-110	R-120	

FIG. 03-7 — REAR SPRINGS AND SHOCK ABSORBERS (With Auxiliary Springs, Code 0301) - Continued

18	WASHER (SEE GROUP 01)			
19	BOLT (SEE GROUP 01)			
20	NUT, HEX., HV., 1/2NF	8	8	61 290 VA
21	WASHER, LK., 1/2" HV.	8	8	123 174
22	BOLT-U, w/NUTS AND WASHERS, ASM.	4	4	53 369 R21
23	SEAT, ASM.	2	2	72 718 R11
24	NUT	4	4	53 031 R1
25	SPRING, ASM., (5 LEAVES)	2	2	73 592 R91
	LEAF No. 1	2	2	73 593 R1
	LEAF No. 2	2	2	73 594 R1
	LEAF No. 3, w/CLIPS, ASM.	2	2	73 595 R91
26	CLIP (THIRD LEAF)	4	4	95 309 H
	RIVET, RD-HD., 5/16 x 5/8"	4	4	12 038 R1
27	PLATE	4	4	73 505 R1
28	BRACKET	4	4	73 506 R1
29	NUT, HEX., 3/8NF	12	12	103 026
30	WASHER, LK., 3/8", MED.	12	12	103 321
31	BOLT, HEX-HD., 3/8NF x 1-1/4"	12	12	182 724
32	SHACKLE, ASM.	2	2	72 679 R21
33	SHACKLE, ASM.	2	2	72 716 R92
34	RIVET, RD-HD., 3/8 x 1-1/4"	16	16	12 062 R1
35	CLIP			
	THIRD LEAF (STD.)	4		115 398 H
	FOURTH LEAF (HV. DUTY, CODE 0307)	4		73 429 R1
	FOURTH LEAF		4	73 404 R1
	RIVET, RD-HD., 5/16 x 13/16"	4	4	103 487
36	CLIP			
	SIXTH LEAF (STD.)	4		73 475 R1
	EIGHTH LEAF (HV. DUTY, CODE 0307)	4		111 081 H
	SEVENTH LEAF (STD.)		4	73 405 R1
	EIGHTH LEAF (HV. DUTY, CODE 0307)		4	104 350 H
	RIVET, RD-HD., 5/16 x 13/16" (CLIP TO LEAF)	4	4	103 487
37	PLATE	2		72 723 R1
38	SEAT, ASM.	2		73 514 R11
39	BOLT	2		78 675 R1
40	BOLT	2		58 687 R1
41	SPRING, ASM.			
	STD. (8 LEAVES)	2		73 439 R91
	LEAF No. 1	2		73 440 R1
	LEAF No. 2	2		73 441 R1
	LEAF No. 3, w/CLIPS, ASM.	2		73 442 R91
	STD. (10 LEAVES)		2	73 393 R91
	LEAF No. 1		2	73 394 R1
	LEAF No. 2		2	73 395 R1
	LEAF No. 3		2	73 396 R1
42	KIT, SPG., PIN REPAIR	1	1	124 607 R91

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GROUP 03 – CHASSIS SPRINGS



KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SERIES		
		R-110	R-120	

FIG. 03-7 — REAR SPRINGS AND SHOCK ABSORBERS (With Auxiliary Springs, Code 0301) - Continued

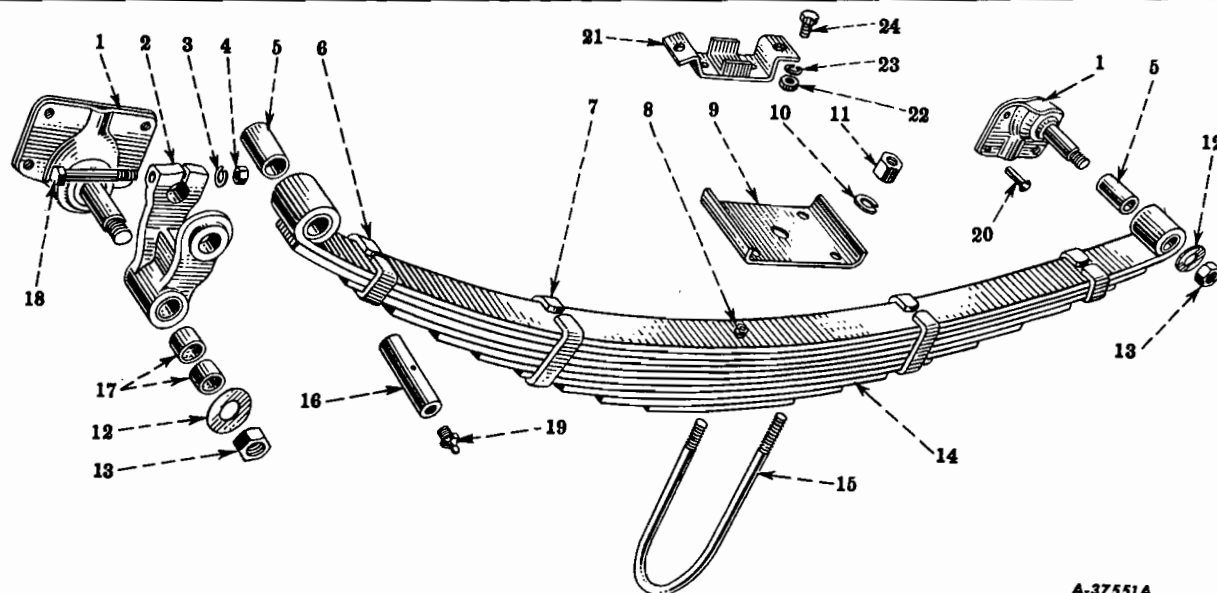
41	SPRING, ASM. (CONT'D)			
	HV. DUTY, CODE 0307 (11 LEAVES)	2		73 417 R91
	LEAF No. 1	2		73 418 R1
	LEAF No. 2	2		73 419 R1
	LEAF No. 3	2		73 420 R1
	HV. DUTY, CODE 0307 (12 LEAVES)		2	73 476 R91
	LEAF No. 1		2	73 477 R1
	LEAF No. 2		2	73 478 R1
	LEAF No. 3		2	73 479 R1

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FIG. 03-8 - REAR SPRINGS

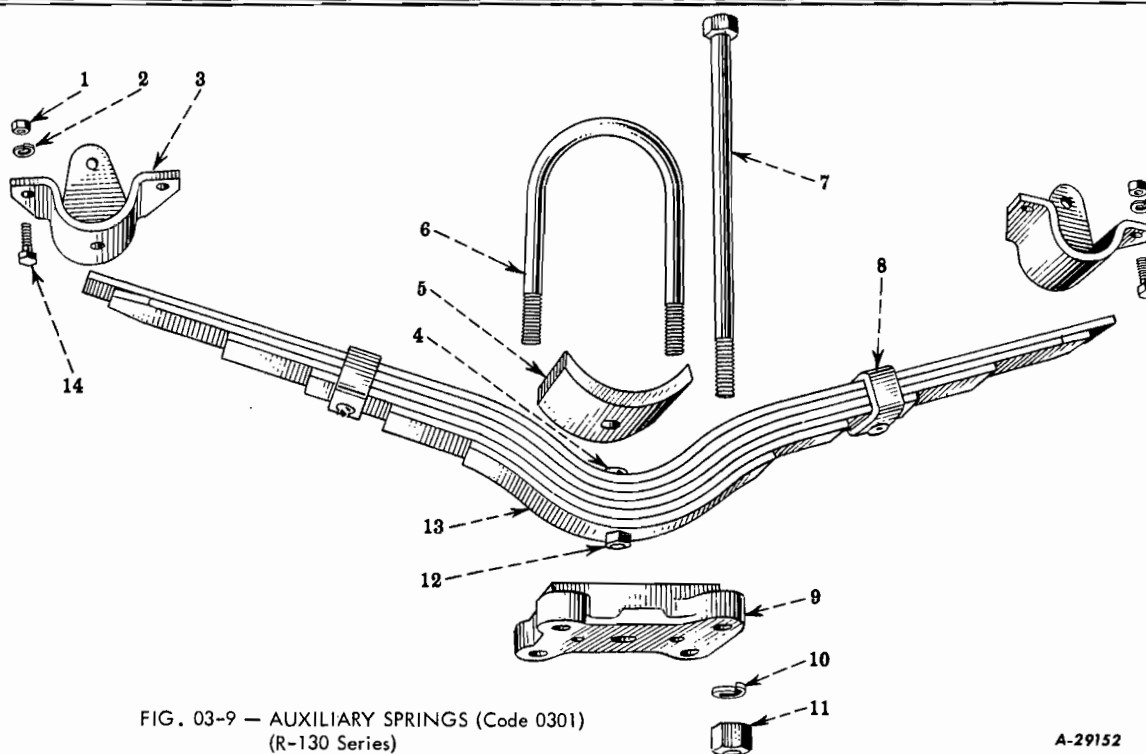
(Standard Springs And Heavy-Duty Springs, Code 0307) (R-130 Series)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	BRACKET, ASM.	4	73 185 R11
2	SHACKLE, w/BUSHINGS, ASM.	2	72 933 R11
3	WASHER, LK., 3/8", MED.	2	103 321
4	NUT, HEX., 3/8NF	2	103 026
⑤	BUSHING	4	110 287 H
6	CLIP, THIRD LEAF	4	73 392 R1
	RIVET, RD-HD., 3/8 x 13/16"	4	103 488
7	CLIP		
	SIXTH LEAF (STD.)	4	83 025 R1
	SEVENTH LEAF (CODE 0307)	4	95 319 H
	RIVET, RD-HD., 3/8 x 13/16"	4	103 488
8	BOLT	2	58 689 R1
	NUT, HEX., 3/8NF	2	53 032 R1
9	PLATE	2	83 084 R3
10	WASHER, LK., 5/8", HV.	8	131 165
11	NUT	8	120 748 H
12	WASHER	4	72 930 R1
13	NUT	4	69 463 R1
14	SPRING, ASM.		
	STD. (8 LEAVES)	2	82 697 R91
	LEAF No. 1	2	82 698 R91
	LEAF No. 2	2	82 699 R1
	LEAF No. 3, w/CLIPS, ASM.	2	82 700 R91
	WITH DUTY, CODE 0307 (10 LEAVES)	2	73 382 R91
	LEAF No. 1	2	73 383 R91
	LEAF No. 2	2	73 384 R1
	LEAF No. 3, w/CLIPS, ASM.	2	73 385 R91
①	KIT, SPG. PIN REPAIR	1	124 608 R91

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GROUP 03 – CHASSIS SPRINGS

FIG. 03-9 — AUXILIARY SPRINGS (Code 0301)
(R-130 Series)

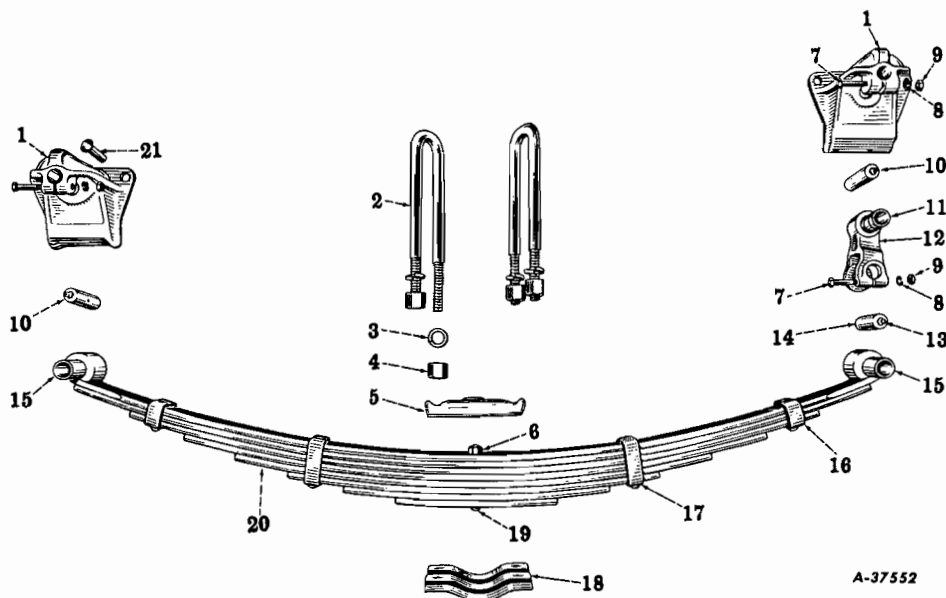
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KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	EXPORT ONLY		
2	EXPORT ONLY		
3	BRACKET, ASM.	4	84 658 R11
4	BOLT	2	58 688 R1
5	SEAT	2	84 728 R1
6	BOLT-U, w/NUT AND WASHER, ASM.	2	132 568 R11
7	BOLT		
	STD.	4	92 818 R1
	HV. DUTY, CODE 0307	4	84 640 R1
8	CLIP, FOURTH LEAF	4	95 318 H
	RIVET, RD-HD., 3/8 x 3/4"	4	104 111
9	PLATE	2	84 729 R1
10	WASHER, LK., 5/8", HV.	8	131 165
11	NUT	8	120 748 H
12	NUT, HEX., 3/8NF	2	53 032 R1
13	SPRING, ASM. (6 LEAVES)	2	84 735 R91
	LEAF, NO. 1	2	84 736 R1
	LEAF, NO. 2	2	84 737 R1
	LEAF, NO. 3	2	84 738 R1
14	RIVET, RD-HD., 3/8 x 1-1/8"	12	12 055 R1
EXPORT			
1	NUT, HEX., 3/8NF	12	103 026
2	WASHER, LK., 3/8", MED.	24	103 321
14	BOLT, HEX-HD., 3/8NF x 1-1/8"	12	182 718

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GROUP 03 - CHASSIS SPRINGS



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FIG. 03-10 - REAR SPRINGS (Standard And Heavy-Duty, Code 0307)
(R-150 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		SPRINGS		
		STD.	CODE 0307	
1	BRACKET	4	4	95 333 H
2	BOLT-U, w/NUTS AND WASHERS, ASM.	4	4	53 391 R21
3	WASHER, LK., 3/4", HVY.	3	3	131 167
4	NUT	3	3	111 074 H
5	SEAT, ASM.			
	FOR REAR AXLE, CODE 1403	2	2	52 901 H
	FOR REAR AXLE, CODE 1457	2	2	54 079 H
6	NUT, HEX., 7/16NF	2	2	53 033 R1
7	BOLT, HEX-HD., 3/8NF x 2-1/4"	6	6	132 733
8	WASHER, LK., 3/8", MED.	6	6	103 321
9	NUT, HEX., 3/8NF	6	6	103 026
⑩ 10	PIN	4	4	61 299 VA
⑪ 11	BUSHING	4	4	95 122 H
12	SHACKLE, w/BUSHINGS, ASM.	2	2	95 124 HAX
13	LUBRICATOR, STGHT., 1/3"	6	6	109 461
⑫ 14	PIN	2	2	95 120 HB
⑬ 15	BUSHING	4	4	12 365 V
16	CLIP			
	THIRD LEAF (STD.)	4		74 478 R1
	FOURTH LEAF		4	83 795 R1
	RIVET, RD-HD., 7/16 x 7/8"	4	4	110 432
17	CLIP			
	SIXTH LEAF	4		74 479 R1
	SEVENTH LEAF		4	83 796 R1
	RIVET, RD-HD., 7/16 x 7/8"	4	4	110 432
⑭	KIT, SPG. PIN REPAIR	1	1	124 609 R91

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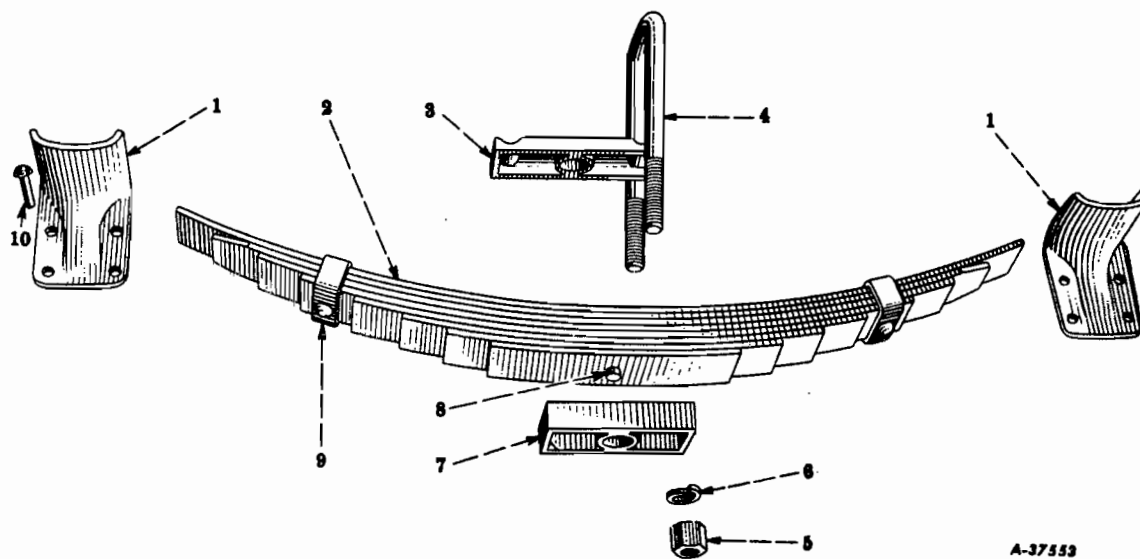


GROUP 03 – CHASSIS SPRINGS

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GROUP 03 - CHASSIS SPRINGS



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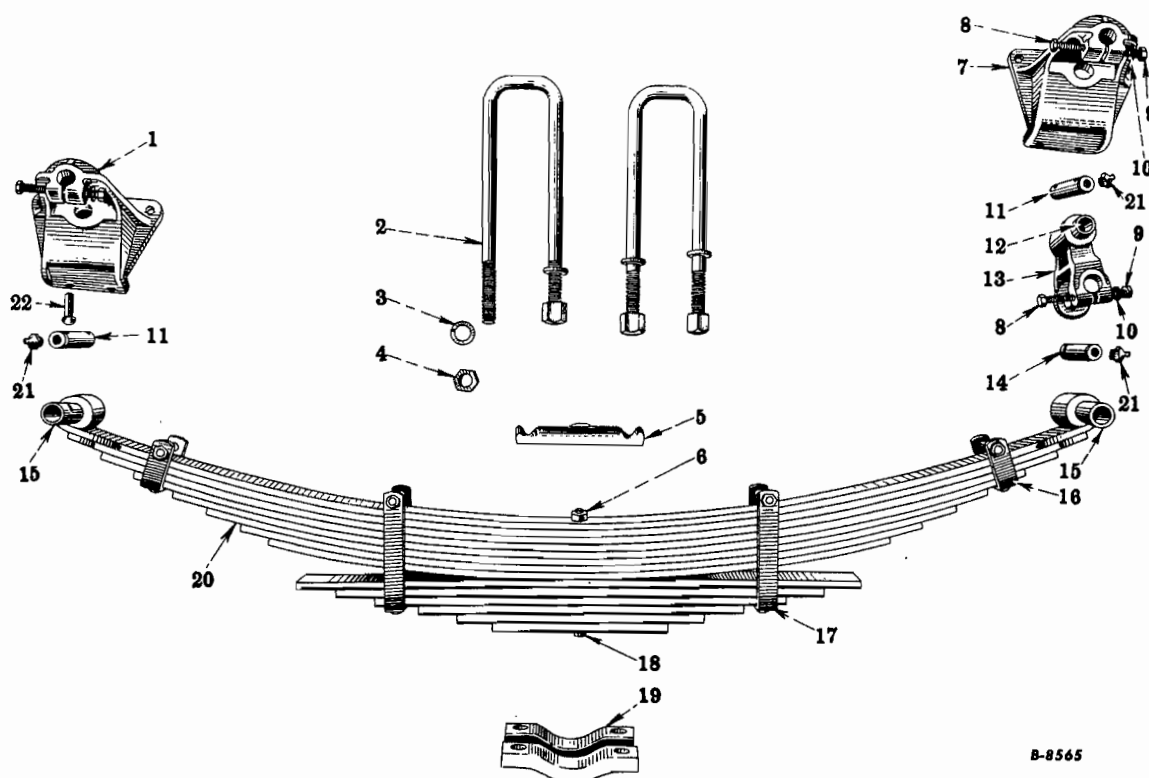
FIG. 03-11 - AUXILIARY SPRINGS (Code 0301)
(R-150 Series)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	BRACKET	4	51 912 HA
2	SPRING, ASM. (8 LEAVES)	2	82 745 R91
	LEAF, No. 1	2	82 746 R1
	LEAF, No. 2	2	82 747 R1
	LEAF, No. 3	2	82 748 R1
3	SEAT		
	FOR REAR AXLE, CODE 1403	2	52 901 H
	FOR REAR AXLE, CODE 1457	2	54 079 H
4	BOLT-U, w/NUT AND WASHER, ASM.	4	53 386 R21
5	NUT	8	111 074 H
6	WASHER, LK., 3/4", HV.	8	131 167
7	SEAT, ASM.	2	29 203 HA
8	BOLT	2	58 688 R1
	NUT, HEX., 3/8NF	2	53 032 R1
9	CLIP, FOURTH LEAF	4	98 582 H
	RIVET, RD-HD., 3/8 x 3/4"	4	104 111

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GROUP 03 — CHASSIS SPRINGS



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FIG. 03-12 — REAR SPRINGS, PROGRESSIVE (Code 0304)
(R-153, R-163)

KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		R-153	R-163		
			172-190" W.B.	208" W.B.	
1	BRACKET				
	R-153	2			95 883 H
	W/O FRAME REINF.		2	2	98 433 HA
	W/F RAME REINF.		2	2	75 216 R1
2	BOLT-U, w/NUTS AND WASHERS, ASM.	4	4	4	53 386 R21
3	WASHER, LK., 3/4", HV.	8	8	8	131 167
4	NUT	8	8	8	111 074 H
5	SEAT				
	FOR REAR AXLE, CODE 1403	2			52 901 H
	FOR REAR AXLE, CODE 1457	2			54 079 H
	R-163		2	2	54 079 H
6	NUT, HEX., 7/16NF	2	2	2	53 033 R1
7	BRACKET				
	R-153	2			95 883 H
	R-163		2	2	98 433 HA
8	BOLT, HEX-HD.				
	3/8NF x 2-1/4"	6			182 733
	1/2NF x 3"		6	6	182 786

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GROUP 03 – CHASSIS SPRINGS



KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		R-153	R-163		
			172-190" W.B.	208" W.B.	

FIG. 03-12 — REAR SPRINGS, PROGRESSIVE (Code 0304) - Continued

9	NUT, HEX.				
	3/8NF	6			103 026
	1/2NF		6	6	103 028
10	WASHER, LK.				
	3/8", MED.	6			103 321
	1/2", MED.		6	6	103 323
11	PIN				
⊛	R-153	4			61 299 VA
⊙	R-163		4	4	99 532 HB
12	BUSHING				
⊛	R-153	4			95 122 H
⊙	R-163		4	4	63 196 H
13	SHACKLE, w/BUSHINGS, ASM.				
	R-153	2			95 124 HAX
	R-163		2	2	98 416 HX
14	PIN				
⊛	R-153	2			95 120 HB
⊙	R-163		2	2	99 531 HB
15	BUSHING				
⊛	R-153	4			12 365 V
⊙	R-163		4	4	64 393 H
16	CLIP, w/BOLT, ASM.				
	FOURTH LEAF	4	4		84 699 R91
	FIFTH LEAF			4	89 399 R91
	BOLT, HEX-HD., 3/8NC x 3-1/2"	4	4	4	12 193 RI
	NUT, HEX., 3/8NC	4	4	4	220 066
	RIVET, RD-HD., 7/16 x 7/8"	4	4	4	110 432
	SPACER	4	4	4	50 632 V
17	CLIP, w/BOLT, ASM.				
	ELEVENTH LEAF	4			76 387 R91
	THIRTEENTH LEAF		4		89 943 R91
	THIRTEENTH LEAF			4	92 412 R91
	BOLT, HEX-HD., 3/8NC x 3-1/2"	4	4	4	12 193 RI
	NUT, HEX., 3/8NC	4	4	4	220 066
	RIVET, RD-HD., 7/16 x 15/16"	4	4	4	110 953
	SPACER, SPRING CLIP	4	4	4	50 632 V
18	BOLT	2	2	2	58 693 RI
19	PLATE				
	FOR REAR AXLE, CODE 1403	2			63 395 H
	FOR REAR AXLE, CODE 1457	2			80 864 H
	R-163		2	2	80 864 H
⊛	KIT, SPG. PIN REPAIR	1			124 609 R91
⊙	KIT, SPG. PIN REPAIR		1	1	124 610 R91

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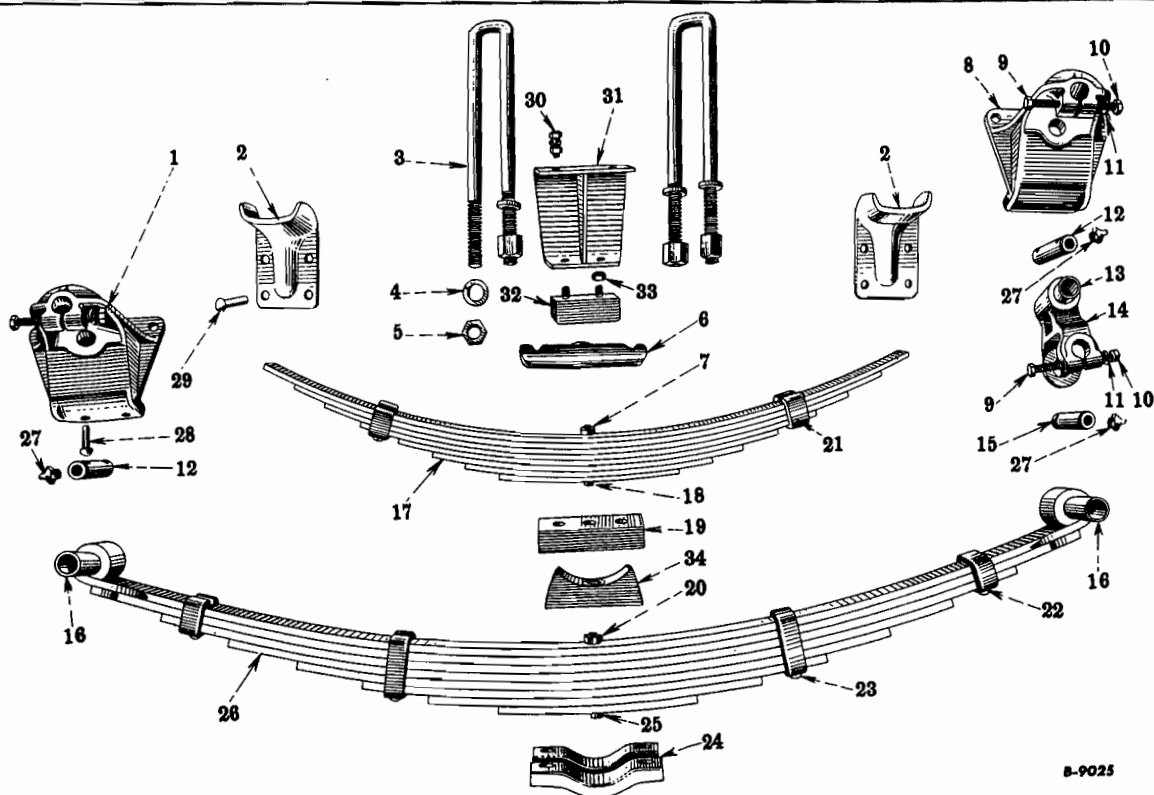


FIG. 03-13 - REAR AND AUXILIARY SPRINGS
(R-140-4x4, R-160, R-164, R-165, R-160-4x4, RC-160 Series)

KEY	DESCRIPTION	NO. REQ'D						I H PART NUMBER
		R-140 4x4	R-160 4x4	R-160		RC-160		
				STD.	CODE 0307	STD.	CODE 0307	
1	BRACKET							
	W AND W/O FRAME REINF.	2	2					126 997 RI
	W/O FRAME REINF.			2	2	2	2	98 433 HA
	W/F RAME REINF.			2	2	2	2	75 216 RI
2	BRACKET							
	R-140-4x4, R-160-4x4	4	4					126 998 RI
	R-160, RC-160			4	4	4	4	51 912 HA
3	BOLT-U, w/NUTS AND WASHERS, ASM.	4	4	4	4	4	4	53 386 R21
4	WASHER, LK., 3/4", HV.	8	8	8	8	8	8	131 167
5	NUT	8	8	8	8	8	8	111 074 H
6	SEAT							
	R-140-4x4	2						52 901 H
	R-160-4x4, R-160, RC-160		2	2	2	2	2	54 079 H
7	NUT, HEX., 3/8NF	2	2	2	2	2	2	53 032 RI
8	BRACKET							
	R-140-4x4, R-160-4x4	2	2					126 997 RI
	R-160, RC-160			2	2	2	2	98 433 HA
9	BOLT, HEX-HD., 1/2NF x 3"	6	6	6	6	6	6	182 786

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KEY	DESCRIPTION	NO. REQ'D						I H PART NUMBER
		R-140 4x4	R-160 4x4	R-160		RC-160		
				STD.	CODE 0307	STD.	CODE 0307	

FIG. 03-13 — REAR AND AUXILIARY SPRINGS - Continued								
10	NUT, HEX., 1/2NF	6	6	6	6	6	6	103 028
11	WASHER, LK., 1/2", MED.	6	6	6	6	6	6	103 323
* 12	PIN	4	4	4	4	4	4	99 532 HB
* 13	BUSHING	4	4	4	4	4	4	63 196 H
14	SHACKLE, w/BUSHING, ASM.	2	2	2	2	2	2	98 416 HX
* 15	PIN	2	2	2	2	2	2	99 531 HB
* 16	BUSHING	4	4	4	4	2	2	64 393 H
17	SPRING, ASM.							
	STD. (6 LEAVES)				2		2	82 139 R92
	LEAF No. 1				2		2	82 140 R2
	LEAF No. 2				2		2	82 141 R1
	LEAF No. 3				2		2	82 142 R1
	STD. (9 LEAVES)		2					74 001 R91
	LEAF No. 1		2					74 002 R1
	LEAF No. 2		2					74 003 R1
	LEAF No. 3		2					74 004 R1
	HV. DUTY, CODE 0307 (6 LEAVES)						2	82 139 R92
	LEAF No. 1						2	82 140 R2
	LEAF No. 2						2	82 141 R1
	LEAF No. 3						2	82 142 R1
	HV. DUTY, CODE 0307 (9 LEAVES)				2			74 001 R91
	LEAF No. 1				2			74 002 R1
	LEAF No. 2				2			74 003 R1
	LEAF No. 3				2			74 004 R1
	AUX., CODE 0301 (8 LEAVES)	2						82 745 R91
	LEAF No. 1	2						82 746 R1
	LEAF No. 2	2						82 747 R1
	LEAF No. 3	2						82 748 R1
18	BOLT							
	R-140-4x4, R-160 (STD.), RC-160	2			2		2	58 688 R1
	R-160-4x4, R-160 (CODE 0307)		2			2		58 689 R1
19	SEAT	2	2	2	2	2	2	29 203 HA
20	NUT, HEX., 7/16NF	2	2	2	2	2	2	53 033 R1
21	CLIP, (FOURTH LEAF)							
	R-140-4x4, R-160 (STD.), RC-160	4			4		4	98 582 H
	R-160-4x4, R-160 (CODE 0307)		4			4		56 259 H
	RIVET, RD-HD., 3/8 x 13/16"	4	4	4	4	4	4	103 488
22	CLIP							
	THIRD LEAF	4			4		4	74 478 R1
	FOURTH LEAF, w/BOLT, ASM.		4			4		74 354 R91
	BOLT, HEX-HD., 3/8NC x 3-1/2"		4			4		12 193 R1
	NUT, HEX., 3/8NC		4			4		220 066
	RIVET, RD-HD., 7/16 x 7/8"	4	4	4	4	4	4	110 432
	SPACER		4			4		50 632 V
*	KIT, SPG. PIN REPAIR	1	1	1	1	1	1	124 610 R91

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KEY	DESCRIPTION	NO. REQ'D						I H PART NUMBER
		R-140 4x4	R-160 4x4	R-160		RC-160		
				STD.	CODE 0307	STD.	CODE 0307	

FIG. 03-13 — REAR AND AUXILIARY SPRINGS - Continued

23	CLIP							
	SIXTH LEAF	4		4		4		74 479 R1
	EIGHTH LEAF		4		4		4	74 355 R91
	BOLT, HEX-HD., 3/8NC x 3-1/2"		4		4		4	12 193 R1
	NUT, HEX., 3/8NC		4		4		4	220 066
	RIVET, RD-HD., 7/16 x 7/8"	4	4	4	4	4	4	110 432
	SPACER		4		4		4	50 632 V
24	PLATE							
	R-140-4x4	2						63 395 H
	R-160-4x4, R-160, RC-160		2	2	2	2	2	80 864 H
25	BOLT	2	2	2	2	2	2	58 692 R1
26	SPRING, ASM.							
	STD. (8 LEAVES)	2		2		2		72 967 R91
	LEAF No. 1, w/BUSHINGS, ASM.	2		2		2		72 968 R91
	LEAF No. 2	2		2		2		72 969 R91
	LEAF No. 3	2		2		2		72 970 R91
	STD. (10 LEAVES)		2					73 966 R91
	LEAF No. 1, w/BUSHINGS, ASM.		2					73 967 R91
	LEAF No. 2		2					73 968 R1
	LEAF No. 3		2					73 969 R1
	HV. DUTY, CODE 0307 (10 LEAVES)				2		2	73 966 R91
	LEAF No. 1, w/BUSHINGS, ASM.				2		2	73 967 R91
	LEAF No. 2				2		2	73 968 R1
	LEAF No. 3				2		2	73 969 R1
27	LUBRICATOR, STGHT., 1/8"	6	6	6	6	6	6	109 461
28	RIVET, RD-HD., 7/16 x 1-3/4"	24	24	24	24	24	24	12 081 R1
29	RIVET, RD-HD., 7/16 x 1-3/8"	16	16	16	16	16	16	12 068 R1
30	BOLT, HEX-HD., 7/16NF x 1-1/4"	4	4					182 753
	NUT, HEX., 7/16NF	4	4					271 505
	WASHER, LK., 7/16", MED.	4	4					103 322
31	BRACKET, AXLE STOP							
	LT.	1	1					124 910 R11
	RT.	1	1					124 911 R11
32	BUMPER, AXLE STOP	2	2					127 080 R91
33	NUT, HEX., 3/8NF	4	4					103 026
	WASHER, LK., 3/8", MED.	4	4					103 321
34	NOT USED							

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KEY	DESCRIPTION	NO. REQ'D						I H PART NUMBER
		R-140 4x4	R-160 4x4	R-160		RC-160		
				STD.	CODE 0307	STD.	CODE 0307	

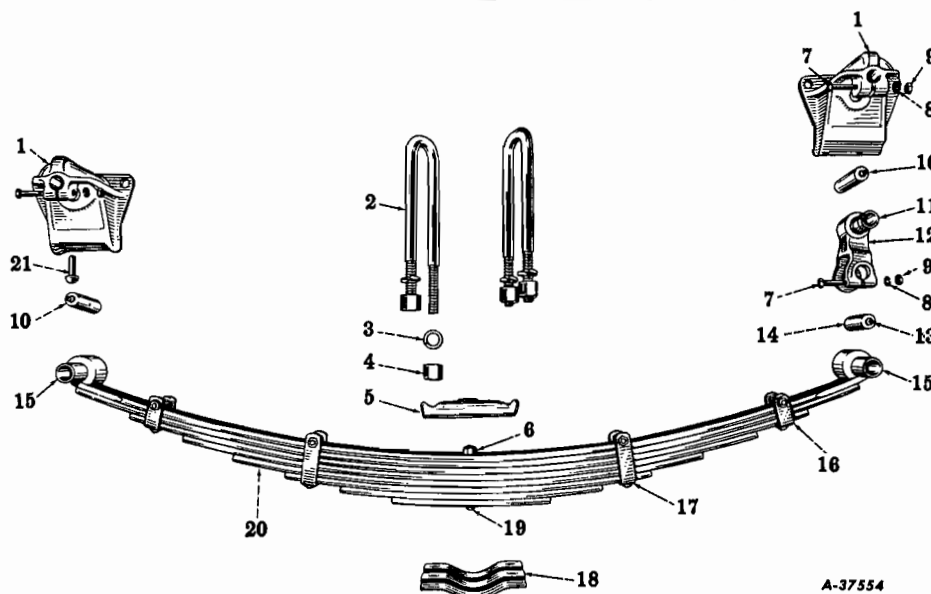
FIG. 03-13 — REAR AND AUXILIARY SPRINGS - Continued

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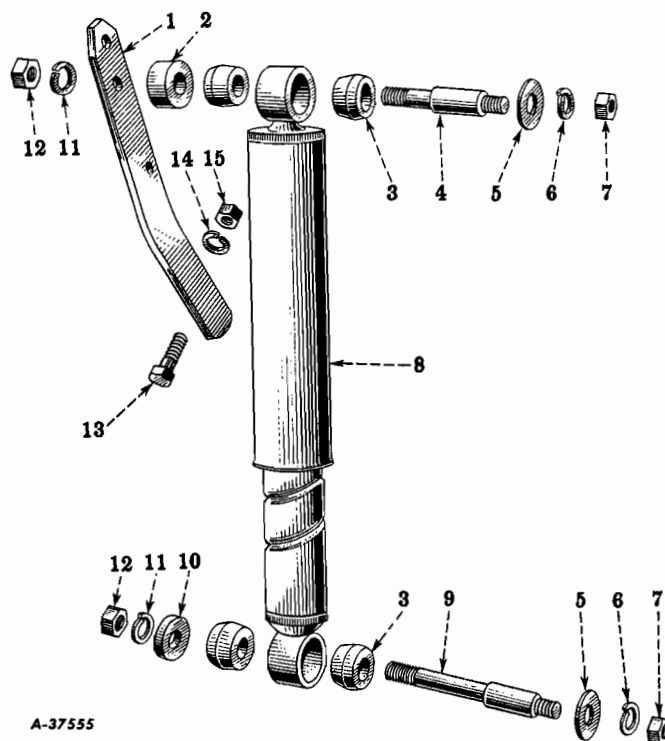
FIG. 03-14 – REAR SPRINGS
(R-163)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	BRACKET		
	FRT. W/O FRAME REINF.	2	98 433 HA
	FRT. W/FRAME REINF.	2	75 216 R1
	REAR	2	98 433 HA
2	BOLT-U, w/NUTS AND WASHERS, ASM.	4	53 386 R21
3	WASHER, LK., 3/4", HV.	8*	131 167
4	NUT	8	111 074 H
5	SEAT	2	54 079 H
6	NUT, HEX., 7/16NF	2	53 033 R1
7	BOLT, HEX-HD., 1/2NF x 3"	6	182 786
8	WASHER, LK., 1/2", MED.	6	103 323
9	NUT, HEX., 1/2NF	6	103 026
⊙ 10	PIN	4	99 532 HB
⊙ 11	BUSHING	4	63 196 H
12	SHACKLE, w/BUSHINGS, ASM.	2	98 416 HX
13	LUBRICATOR, STGHT., 1/8"	6	109 461
⊙ 14	PIN	2	99 531 HB
⊙ 15	BUSHING	4	64 393 H
16	CLIP, w/BOLT, ASM., FOURTH LEAF	4	74 354 R91
	RIVET, RD-HD., 7/16 x 7/8"	4	110 432
	BOLT, HEX-HD., 3/8NC x 3-1/2"	4	12 193 R1
	NUT, HEX., 3/8NC	4	220 066
	SPACER	4	50 632 V
⊙	KIT, SPG. PIN REPAIR	1	124 610 R91

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FIG. 03-15 - FRONT SHOCK ABSORBERS
(R-130 Series)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	BRACKET		
	LT.	1	72 707 R2
	RT.	1	72 708 R2
2	SPACER, UPR.	2	72 684 R1
3	BUSHING	8	72 696 R1
4	STUD, UPR.	2	72 680 R1
5	WASHER, STUD	4	72 697 R1
6	WASHER, LK., 7/16", MED.	4	103 322
7	NUT, HEX., 7/16NF	4	103 027
8	ABSORBER, ASM.	2	99 861 R93
9	STUD, LWR.	2	72 682 R1
10	SPACER, LWR.	2	72 695 R1
11	WASHER, LK., 1/2", MED.	4	103 323
12	NUT, HEX., 1/2NF	4	103 028
13	BOLT, HEX-HD., 7/16NF x 1-1/4"	4	182 753
14	WASHER, LK., 7/16", MED.	4	103 322
15	NUT, HEX., 7/16NF	4	103 027

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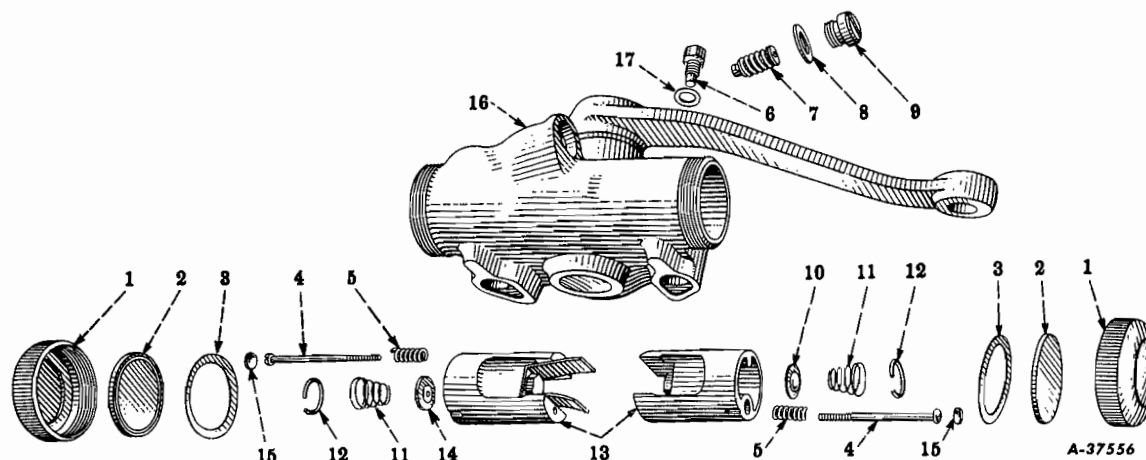


FIG. 03-16 - FRONT SHOCK ABSORBERS (Code 0302)
(R-140-4x4, R-150, R-160, R-160-4x4, RC-160)

KEY	DESCRIPTION	NO. REQ'D	DELCO PRODUCTS PART NUMBER
1	CAP	4	44932
2	SPACER	4	46464
3	GASKET	4	44933
4	SCREW	4	46808
5	SPRING	4	46809
6	PLUG	2	827620
7	VALVE, ASM.		
	R-150, R-160, R-160 - 4 x 4	2	1069156
	R-140 - 4 x 4, RC-160	2	5334603
8	GASKET	2	41119
9	NUT	2	46744
10	VALVE	2	41229
11	SPRING	4	46811
12	RING	4	46812
13	PISTON, ASM.		
	STD.	2	5316449
	O/S	2	5316450
14	VALVE, ASM.	2	1063370
15	PLUG	4	46810
16	ABSORBER (SEE SEPARATE ILLUSTRATION)		
17	GASKET	2	827799

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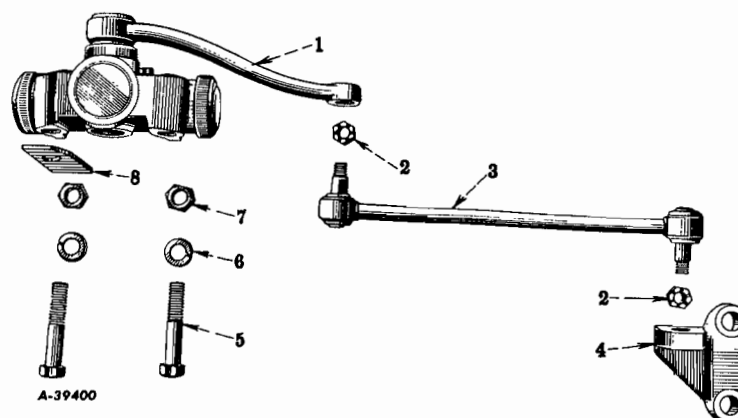


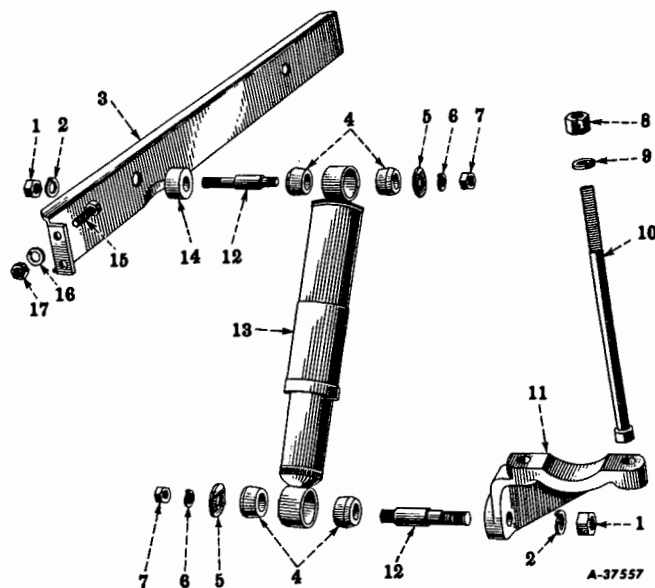
FIG. 03-17 – FRONT SHOCK ABSORBERS AND MOUNTING (Code 0302)
(R-140-4x4, R-150, R-160, R-160-4x4, RC-160 Series)

KEY	DESCRIPTION	I H PART NUMBER
1	ABSORBER, ASM.	
	LT. (R-150, R-160, R-160-4x4) (w/o POWER STRG.)	98 686 HA
	RT. (R-150, R-160, R-160-4x4) (w/o POWER STRG.)	98 685 HA
	LT. (R-150, R-160) (w/POWER STRG., CODE 0508)	98 685 HA
	RT. (R-150, R-160) (w/POWER STRG., CODE 0508)	98 685 HA
	LT. (R-140-4x4, RC-160)	105 520 R91
	RT. (R-140-4x4, RC-160)	105 519 R91
2	NUT, HEX., LK., 1/2NF	12 759 R1
3	LINK, ASM.	
	R-140-4x4	129 519 R91
	R-160-4x4	129 520 R91
	R-150, R-160, RC-160 (w/o POWER STRG.)	102 899 HB
	R-150, R-160, RC-160 (LT.) (w/POWER STRG., CODE 0508)	137 412 R91
	R-150, R-160, RC-160 (RT.) (w/POWER STRG., CODE 0508)	102 899 HB
4	BRACKET	
	LT.	73 526 R1
	RT.	73 527 R1
5	BOLT, HEX-HD., 9/16NF x 3-1/4"	182 808
6	WASHER, LK., 9/16", MED.	103 324
7	NUT, HEX., 9/16NF	103 029
8	SPACER (w/POWER STRG., CODE 0508, AND FRAME REINF.)	137 413 R1

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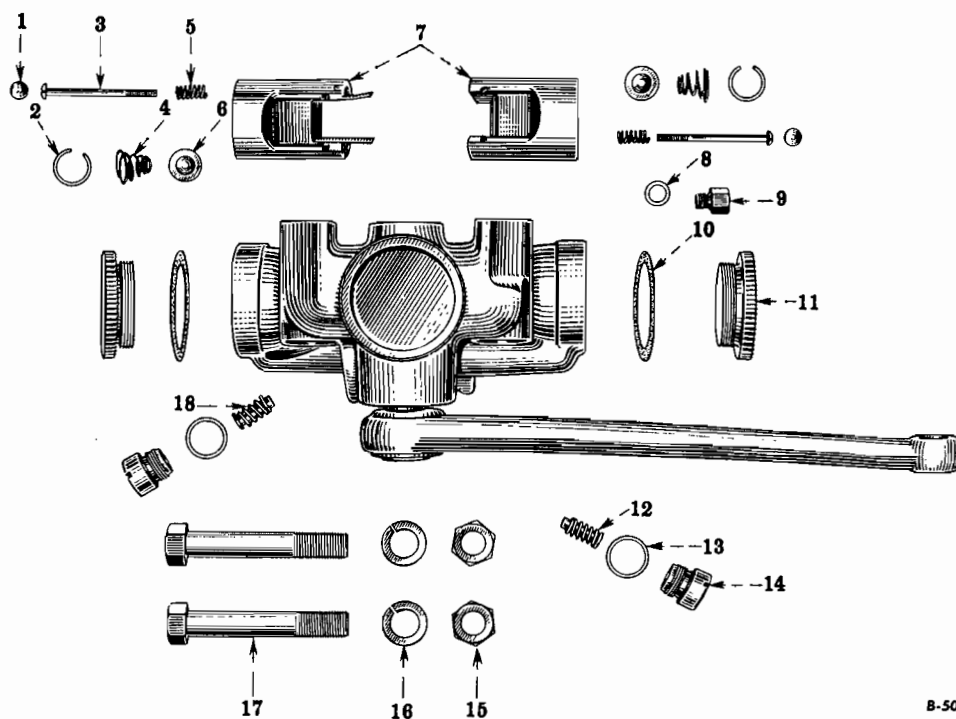
FIG. 03-18 — REAR SHOCK ABSORBERS (Code 0303)
(R-130)

KEY	DESCRIPTION	I H PART NUMBER
1	NUT, HEX., 5/8NF	103 030
2	WASHER, LK., 5/8", MED.	103 325
3	CHANNEL	72 887 R1
4	BUSHING	73 206 R1
5	WASHER, FL., 1/2"	12 000 R1
6	WASHER, LK., 1/2", MED.	103 323
7	NUT, HEX., 1/2NF	103 028
8	NUT, SPEC.	120 748 H
9	WASHER, LK., 5/8", HV.	103 331
10	BOLT	
	STD.	83 192 R1
	HV. DUTY, CODE 0307	83 193 R1
11	BRACKET	83 049 R1
12	STUD	73 205 R1
13	ABSORBER, ASM.	73 216 R91
14	SPACER	73 208 R1
15	BOLT, HEX-HD., 7/16NF X 1"	182 751
16	WASHER, LK., 7/16", MED.	103 322
17	NUT, HEX., 7/16NF	103 027

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FIG. 03-19 — REAR SHOCK ABSORBERS (Code 0303)
(R-140-4x4, R-150, R-160, R-160-4x4, RC-160)

KEY	DESCRIPTION	NO. REQ'D	DELCO PRODUCTS PART NUMBER
1	PLUG	4	46810
2	RETAINER	4	46812
3	SCREW	4	46808
4	SPRING	4	42331
5	SPRING	4	46809
6	VALVE	4	5326269
7	PISTON, ASM.		
	STD.	2	5316451
	O/S	2	5316452
8	GASKET	2	45278
9	PLUG	2	45275
10	GASKET	4	43216
11	CAP	4	43215
12	VALVE, ASM.	2	1069149
13	GASKET	4	43234
14	NUT	4	43233
15	NUT, HEX., 9/16NF	4	(*) 103 029
16	WASHER, LK., 9/16", MED.	4	(*) 103 324
17	BOLT, HEX-HD., 9/16NF x 4"	4	(*) 182 811
18	VALVE, ASM.	2	46540
			(*) I H PART NUMBER

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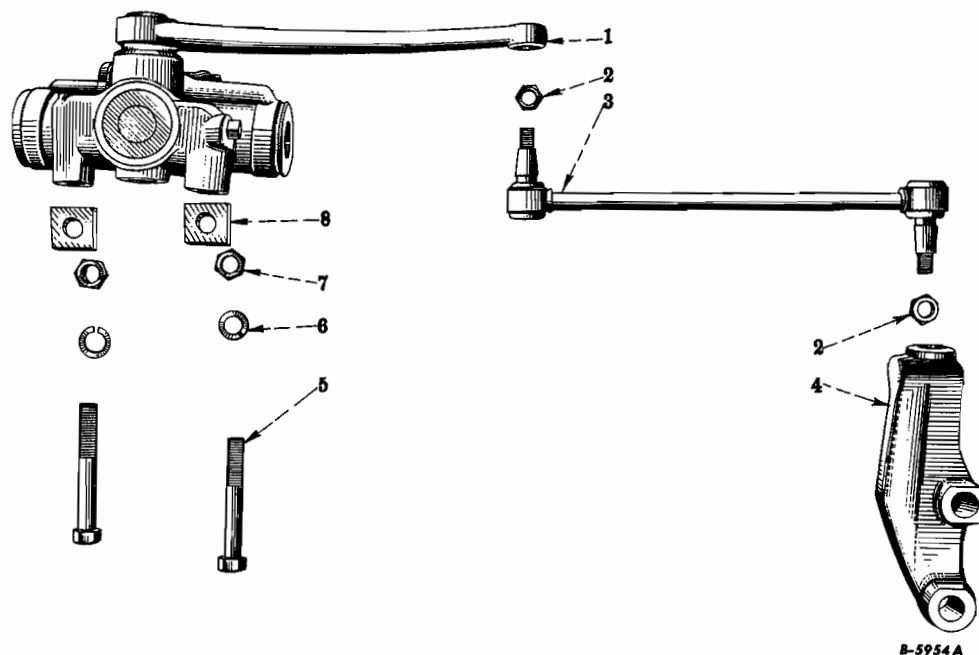


FIG. 03-20 - REAR SHOCK ABSORBERS AND MOUNTING (Code 0303)
(R-140-4x4, R-150, R-160-4x4, R-160, RC-160 Series)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	ABSORBER, ASM.		
	LT. (R-140 - 4 x 4, R-150, R-160 - 4 x 4, R-160, R-163 w/172, 190" W.B., RC-160)	1	98 691 H
	RT. (R-140 - 4 x 4, R-150, R-160 - 4 x 4, R-160, R-163 w/172, 190" W.B., RC-160)	1	98 690 H
	LT. (R-164, R-163 w/208" W.B.)	1	105 922 H
	RT. (R-164, R-163 w/208" W.B.)	1	105 921 H
2	NUT, HEX., LK., 1/2NF	4	12 759 R1
3	LINK, ASM.		
	R-140 - 4 x 4, R-160 - 4 x 4	2	111 109 HB
	R-160, R-165, RC-160	2	98 687 HB
	R-163 w/172, 190" W.B.	2	111 472 HB
	R-163 w/208" W.B.	2	104 854 HB
	R-164	2	103 491 HB
	R-150, R-153 w/STD. AND HV-DUTY SPG., CODE 0307	2	98 687 HB
	R-153 w/PROGRESSIVE SPG., CODE 0304	2	142 547 HA
4	BRACKET		
	LT.	1	63 695 H
	RT.	1	63 694 H
5	BOLT, HEX-HD., 9/16NF x 4"	4	182 811
6	WASHER, LK., 9/16", MED.	4	103 324
7	NUT, HEX., 9/16NF	4	103 029
8	SPACER, SHK/ABS. MTG. (2 USED W/AUX. SPGS.)	4	26 120 H

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